

Module 4

Documentation
Key Concept Product development



Course materials

Digital twin documentation
Key concept for product development

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Note: The numbering of the captions starts with 13 because of the continuing of the process chain. In Module 3 you already made the steps 1 to 12.

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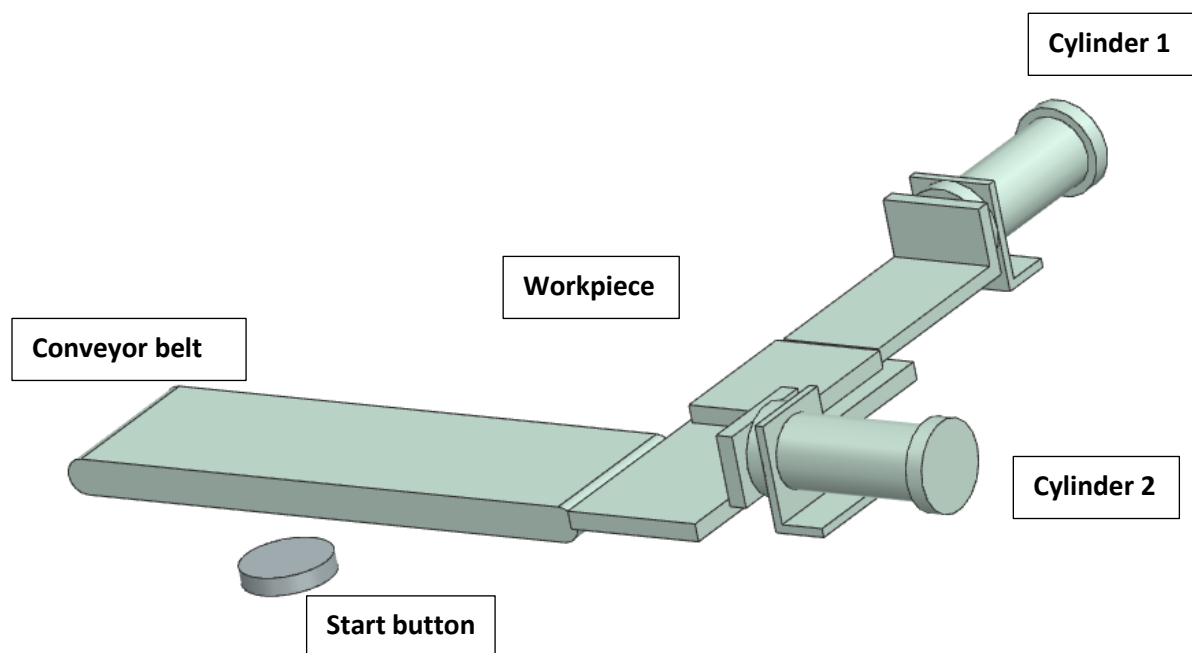


0 Model analysis with task

The NX model used for this exercise contains two pneumatic cylinders and a conveyor belt.

The task of the system is to first push a workpiece (rectangular body) laying on a plate with two pneumatic cylinders and then transport the workpiece away using the conveyor belt.

An additional start button can be used to initiate a sequence of steps for the sequence control. The double-acting pneumatic cylinders are controlled via solenoid valves and their position is monitored by limit switches.



In the following work process, the already existing CAD model (assembly in STEP file format) is imported to Siemens NX MCD .

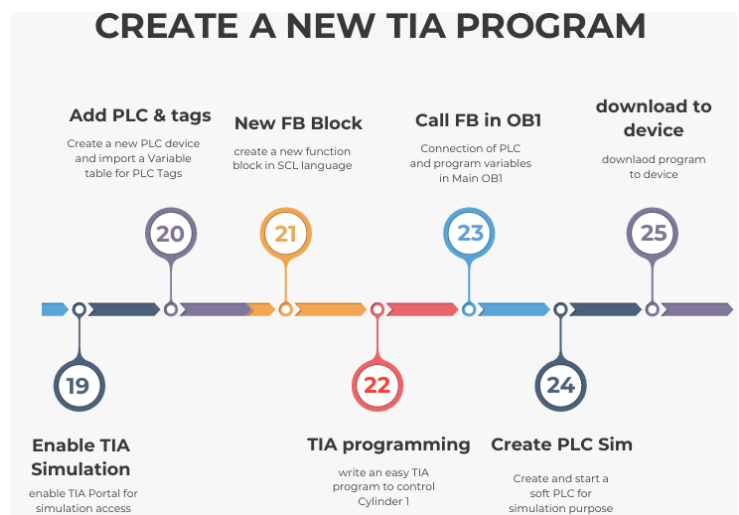
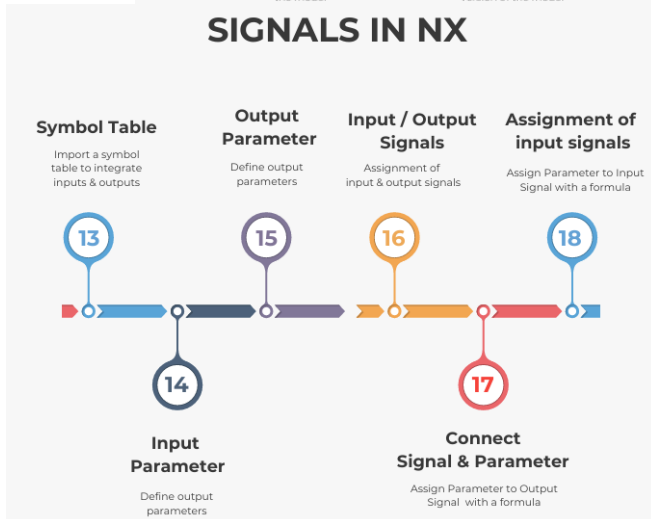
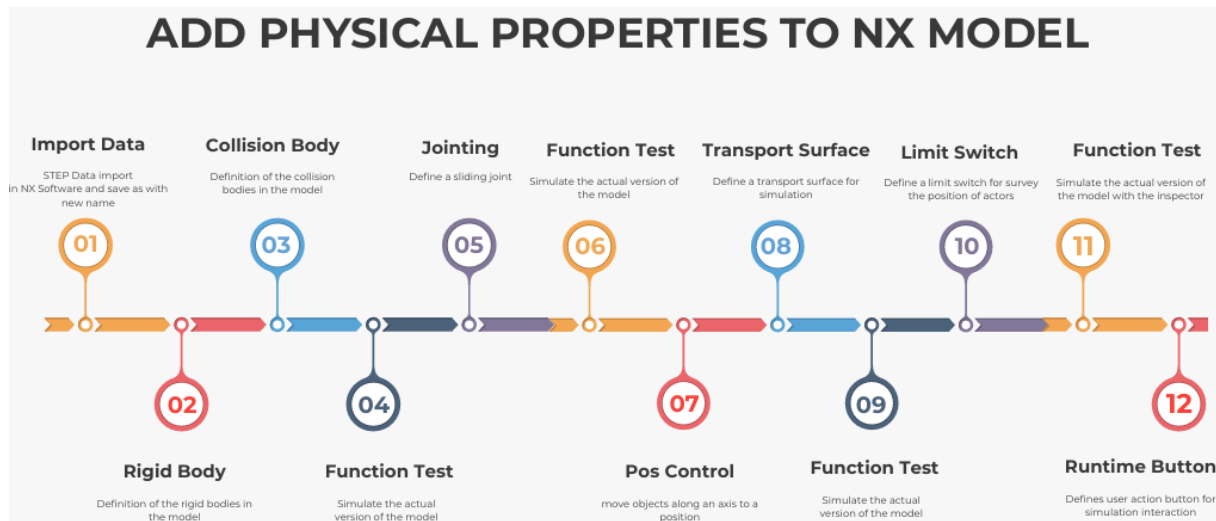
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Parts of it will be made „physically“ movable so that the model can then be linked to a control system (PLC SIM advanced) and the associated programming environment (TIA-Portal) .

The whole work process is divided into five sections.

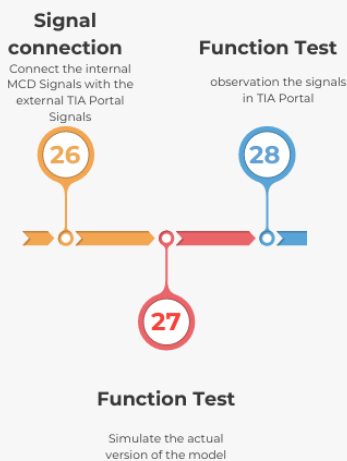


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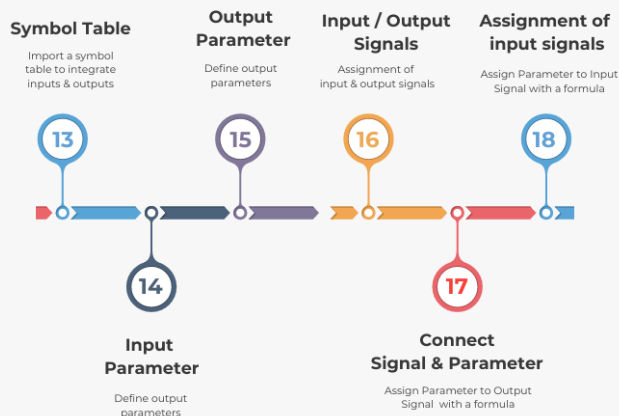
CONNECTION PRETEST



STEP CHAIN AND FUNCTION TEST



SIGNALS IN NX



A crucial part of working with NX MCD is the creation of signals and their assignment.

Movements of actuators and sensor signals are assigned to parameters in order to be connected to PLC signals later on.

This mapping takes place in the **Signal Adapter**, which forms the core of communication.

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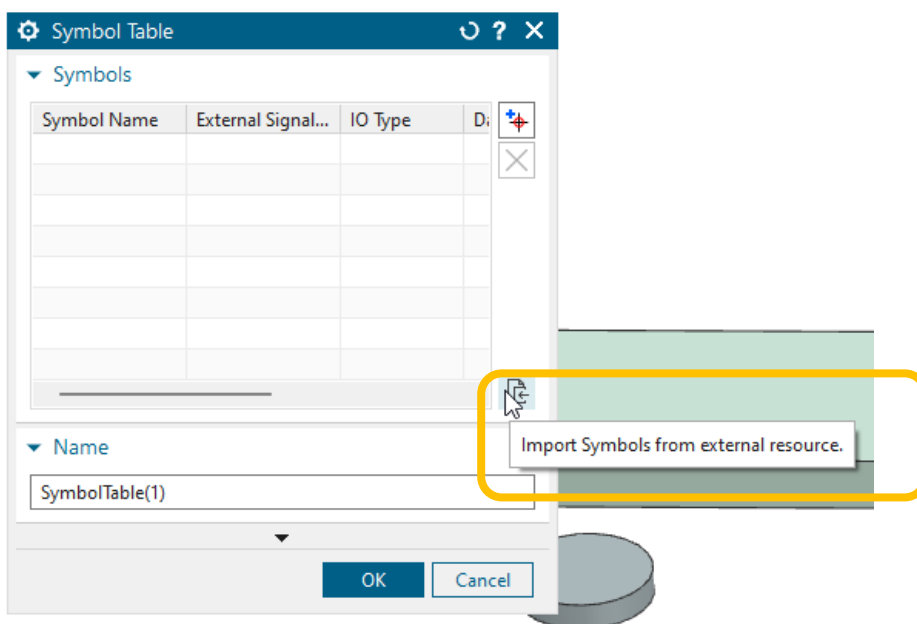
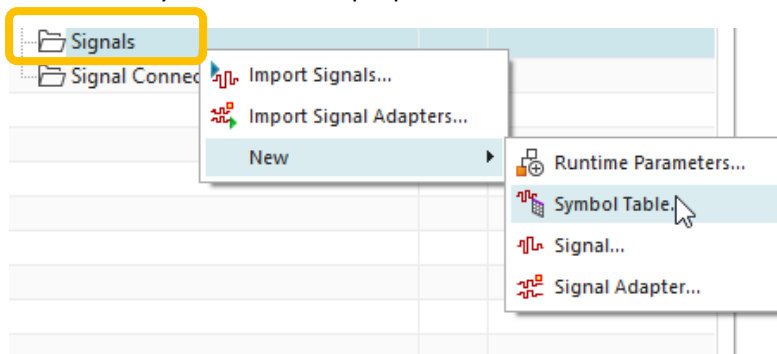


13 Importing a symbol table for variable names

Video: 13Import Symbols

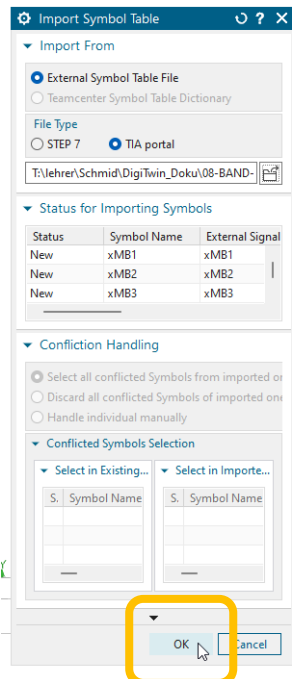
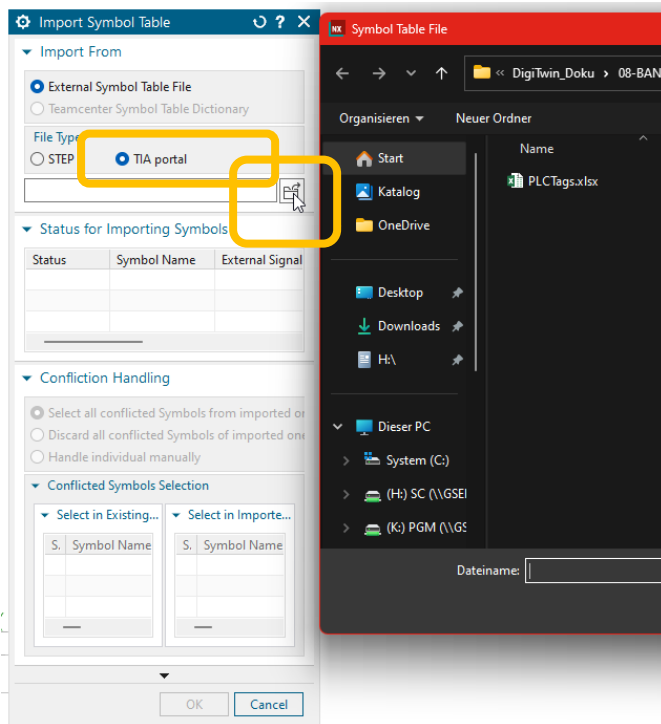
The next step is to import a symbol table containing the variable names of the PLC variables from the TIA Portal project in order to facilitate the signal mapping with the PLC program later on.

If, as in our example, the naming structure is identical, the variable assignment can be done automatically for simulation purposes.



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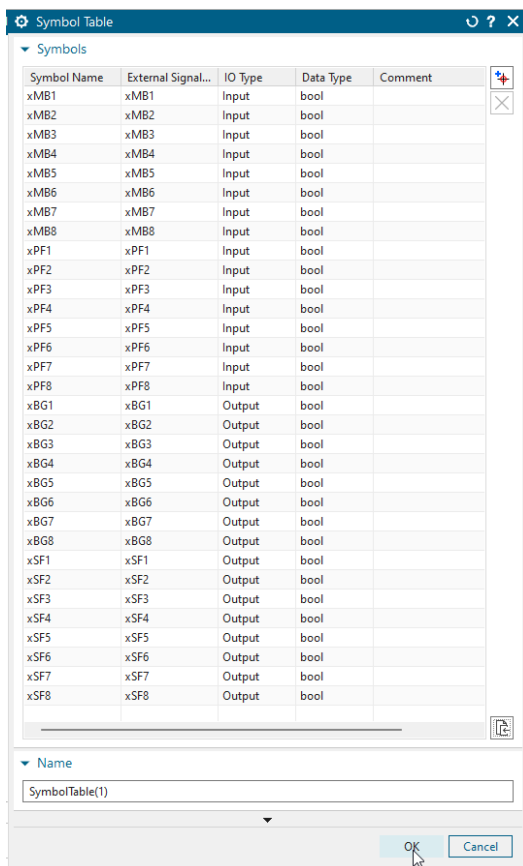
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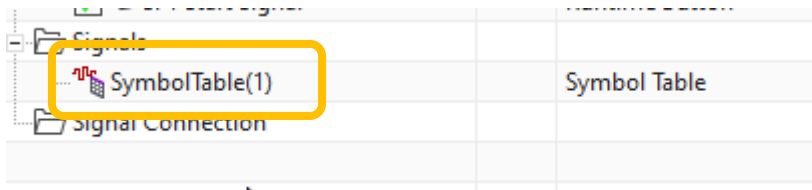


In the symbol table in the NX model, you can see that the assignment for MB1 (solenoid valve), for example, is declared as an input, and for sensors such as BG1 (end position monitoring), it is declared as an output.

The reason for this is that the variables are viewed from the perspective of the NX model, and in this case, a sensor is an output because it delivers a signal to the controller, and the solenoid valve is an input because the signal comes into the NX model as an input signal from the PLC.



The symbol table is then generated automatically.



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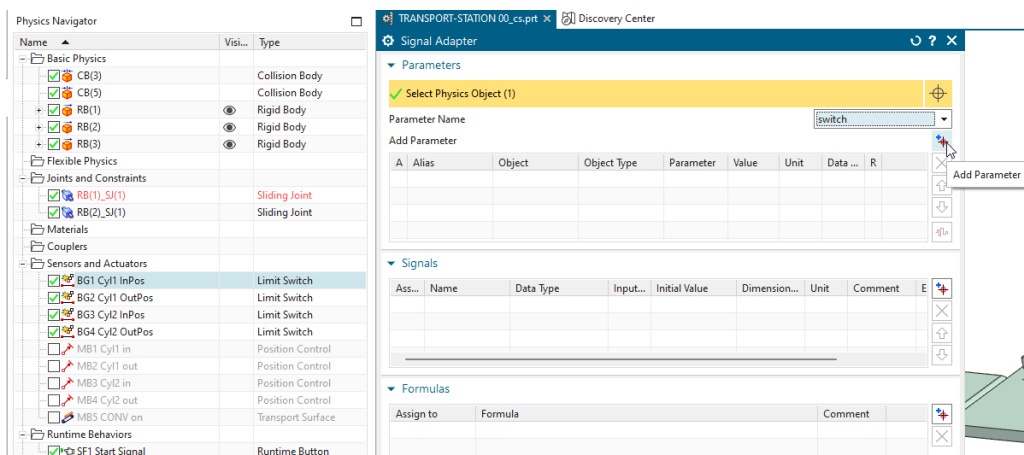
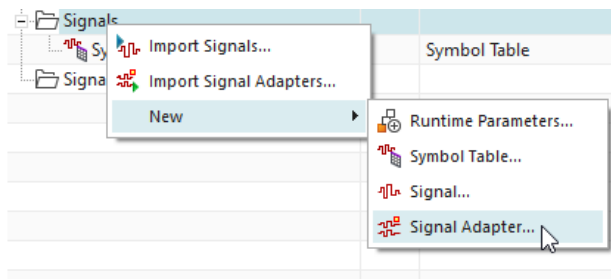
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14 Selection and definition of parameters for the inputs in NX

Video: 14Signals-Ad-Inputs

In this step, parameters for individual sensors are defined specifically according to the respective application.



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The limit position sensors are defined with the parameter type "switch" and the start button with the parameter type "triggered."

The 'Signal Adapter' dialog box is shown with the 'Parameters' tab selected. It contains a table of parameters, a 'Signals' section, a 'Formulas' section, and a 'Name' field. The 'Parameters' table lists five parameters, with 'Parameter_5' (SF1 Start Signal) having a 'triggered' type. The 'Signals' section is empty. The 'Formulas' section has a table for assigning formulas. The 'Name' field contains 'SignalAdapter(1)'. At the bottom are 'OK', 'Apply', and 'Cancel' buttons.

Signal Adapter

Parameters

✓ Select Physics Object (1)

Parameter Name: triggered

Add Parameter

A	Alias	Object	Object Type	Parameter	Value	Unit	Data ...	R
	Parameter_1	BG1 Cyl1 InPos	Limit Switch	switch	false		bool	R
	Parameter_2	BG2 Cyl1 OutPos	Limit Switch	switch	false		bool	R
	Parameter_3	BG3 Cyl2 InPos	Limit Switch	switch	false		bool	R
	Parameter_4	BG4 Cyl2 OutPos	Limit Switch	switch	false		bool	R
	Parameter_5	SF1 Start Signal	Runtime Button	triggered	false		bool	R

Signals

Ass...	Name	Data Type	Input...	Initial Value	Dimension...	Unit	Comment
--------	------	-----------	----------	---------------	--------------	------	---------

Formulas

Assign to	Formula	Comment
-----------	---------	---------

Formula

Name: SignalAdapter(1)

OK Apply Cancel

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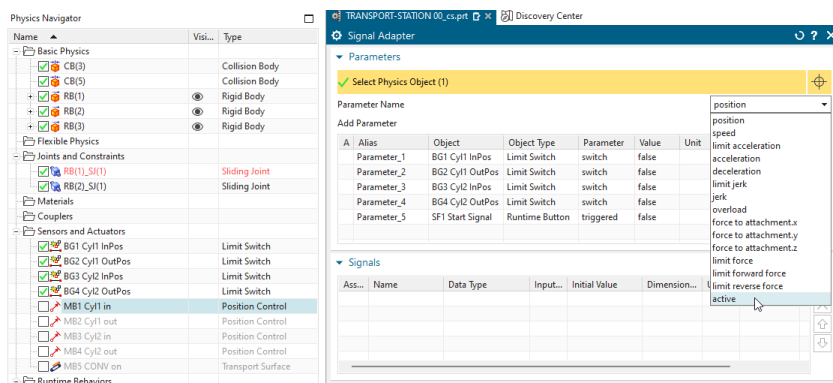
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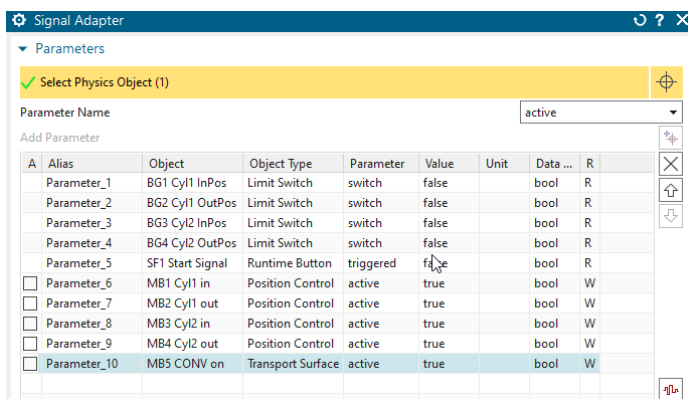
15 Selection and definition of parameters for outputs in NX

Video: 15Signals-Ad-Outputs

In this step, parameters for individual actuators are defined specifically for the respective application.



When defining the parameters, a definition with the parameter type "active" is used.



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16 Assignment of signals in the signal adapter

Video: 16Add_Signals

All input and output signals are then created in the signal adapter.

The screenshot shows the 'Signal Adapter' window with two main sections: 'Parameters' and 'Signals'.
Parameters Section:
- A yellow banner at the top says 'Select Physics Object (0)'.
- Below it is a 'Parameter Name' dropdown menu.
- An 'Add Parameter' button is on the right.
- A table lists 10 parameters with columns: A, Alias, Object, Object Type, Parameter, Value, Unit, Data ..., R.

A	Alias	Object	Object Type	Parameter	Value	Unit	Data ...	R
	Parameter_1	BG1 Cyl1 InPos	Limit Switch	switch	false		bool	R
	Parameter_2	BG2 Cyl1 OutPos	Limit Switch	switch	false		bool	R
	Parameter_3	BG3 Cyl2 InPos	Limit Switch	switch	false		bool	R
	Parameter_4	BG4 Cyl2 OutPos	Limit Switch	switch	false		bool	R
	Parameter_5	SF1 Start Signal	Runtime Button	triggered	false		bool	R
☐	Parameter_6	MB1 Cyl1 in	Position Control	active	true		bool	W
☐	Parameter_7	MB2 Cyl1 out	Position Control	active	true		bool	W
☐	Parameter_8	MB3 Cyl2 in	Position Control	active	true		bool	W
☐	Parameter_9	MB4 Cyl2 out	Position Control	active	true		bool	W
☐	Parameter_10	MB5 CONV on	Transport Surface	active	true		bool	W

Signals Section:
- A table with columns: Ass..., Name, Data Type, Input..., Initial Value, Dimension..., Unit, Comment, E.
- An 'Add' button is on the right.

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▼ Signals

Ass...	Name	Data Type	Input...	Initial Value	Dimension...	Unit	Comment	E
☐	xBG1	bool	Output	false				
☐	xBG9	bool	Output	false				
	xBG9							
	xBG2							
	xBG3							
	xBG4							
	xBG5							
	xBG6							
	xBG7							
	xBG8							
	xF1							
	xF2							

▼ Form

Assign to	Formula	Comment
-----------	---------	---------

▼ Signals

Ass...	Name	Data Type	Input...	Initial Value	Dimension...	Unit	Comment	E
☐	xBG1	bool	Output	false				
☐	xBG2	bool	Output	false				

▼ Formulas

☐	xBG5	bool	Output	false
			Input	
			Output	

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The assignment of whether it is an INPUT or OUTPUT is made from the perspective of the NX model. This means that an actuator is defined as an INPUT and a sensor as an OUTPUT.

▼ Signals

Ass...	Name	Data Type	Input...	Initial Value	Dimension...	Unit	Comment	E
☐	xBG1	bool	Output	false				
☐	xBG2	bool	Output	false				
☐	xBG3	bool	Output	false				
☐	xBG4	bool	Output	false				
☐	xFF1	bool	Output	false				
	xMB1	bool	Input	false				
	xMB2	bool	Input	false				
	xMB3	bool	Input	false				
	xMB4	bool	Input	false				
	xMB5	bool	Input	false				

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17 Connecting parameters and signals in the signal adapter

Video: 17Connect_MB

In this step, the individual signals are manually merged with the respective matching parameter.

In the first step, the output parameters are checked and then assigned to the corresponding signal via the Formulas area.

The screenshot shows a software interface with three main sections: a parameter table, a signals list, and a formulas table.

	Parameter	Signal	Control	Active	Initial Value	Unit	Comment
☒	Parameter_6	MB1 Cyl1 in	Position Control	active	true	bool	W
☒	Parameter_7	MB2 Cyl1 out	Position Control	active	true	bool	W
☒	Parameter_8	MB3 Cyl2 in	Position Control	active	true	bool	W
☒	Parameter_9	MB4 Cyl2 out	Position Control	active	true	bool	W
☒	Parameter_10	MB5 CONV on	Transport Surface	active	true	bool	W

▼ Signals

Ass...	Name	Data Type	Input...	Initial Value	Dimension...	Unit	Comment
☐	xBG1	bool	Output	false			
☐	xBG2	bool	Output	false			
☐	xBG3	bool	Output	false			
☐	xBG4	bool	Output	false			
☐	xsF1	bool	Output	false			
☐	xMB1	bool	Input	false			
☐	xMB2	bool	Input	false			
☐	xMB3	bool	Input	false			
☐	xMB4	bool	Input	false			
☐	xMB5	bool	Input	false			

▼ Formulas

Assign to	Formula	Comment
Parameter_6		
Parameter_7		
Parameter_8		
Parameter_9		
Parameter_10		

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▼ Formulas

Assign to	Formula	Comment
Parameter_6	xMB1	
Parameter_7		
Parameter_8		
Parameter_9		
Parameter_10		

Formula

x|

xBG1
xBG2
xBG3
xBG4
xMB1
xMB2
xMB3

Cancel

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▼ Signals

Ass...	Name	Data Type	Input...	Initial Value	Dimension...	Unit	Comment	E
☐	xBG1	bool	Output	false				
☐	xBG2	bool	Output	false				
☐	xBG3	bool	Output	false				
☐	xBG4	bool	Output	false				
☐	xFF1	bool	Output	false				
☐	xMB1	bool	Input	false				
☐	xMB2	bool	Input	false				
☐	xMB3	bool	Input	false				
☐	xMB4	bool	Input	false				
☐	xMB5	bool	Input	false				

▼ Formulas

Assign to	Formula	Comment
Parameter_6	xMB1	
Parameter_7	xMB2	
Parameter_8	xMB3	
Parameter_9	xMB4	
Parameter_10	xMB5	

Formula

SignalAdapter(1)

OK Cancel

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18 Connecting input parameters and signals in the signal adapter

Video: 17Connect_BG

In this step, the individual signals are manually merged with the respective matching parameters.

In this step, the input signals are checked and then assigned to the corresponding parameter via the Formulas area.

This corresponds to a reverse assignment as in the previous point.

The screenshot displays the software interface with two main panels: 'Signals' and 'Formulas'.

Signals Panel: A table listing various signals. The 'xSF1' signal is highlighted.

Ass...	Name	Data Type	Input...	Initial Value	Dimension...	Unit	Comment
☒	xBG1	bool	Output	false			
☒	xBG2	bool	Output	false			
☒	xBG3	bool	Output	false			
☒	xBG4	bool	Output	false			
☒	xSF1	bool	Output	false			
☐	xMB1	bool	Input	false			
☐	xMB2	bool	Input	false			
☐	xMB3	bool	Input	false			
☐	xMB4	bool	Input	false			

Formulas Panel: A table for assigning formulas to parameters.

Assign to	Formula	Comment
Parameter_6	xMB1	
Parameter_7	xMB2	
Parameter_8	xMB3	
Parameter_9	xMB4	
Parameter_10	xMB5	
xBG1		
xBG2		
xBG3		
xBG4		
xSF1		

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▼ Formulas

Assign to	Formula	Comment	
Parameter_6	xMB1		
Parameter_7	xMB2		
Parameter_8	xMB3		
Parameter_9	xMB4		
Parameter_10	xMB5		
xBG2	Parameter_2		
xBG3	Parameter_3		
xBG4	Parameter_4		
xSF1			
xBG1	Parameter_1		

Formula

Parameter_5

$f(x)$

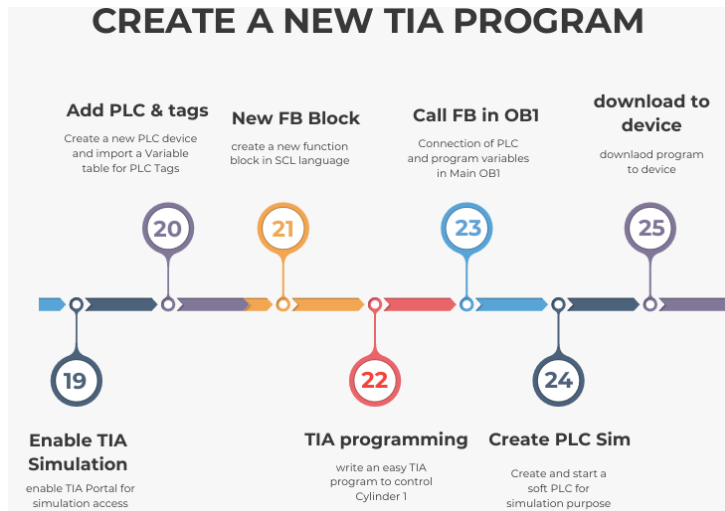
$\frac{a}{b}$

▼ Name

SignalAdapter(1)

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In this section we create the TIA Portal Project for the programming part of the digital twin.

We start with a new function block FB and add the code to control one cylinder.

PLC Sim advanced takes the role of a soft PLC and we download our program to an instance of it.

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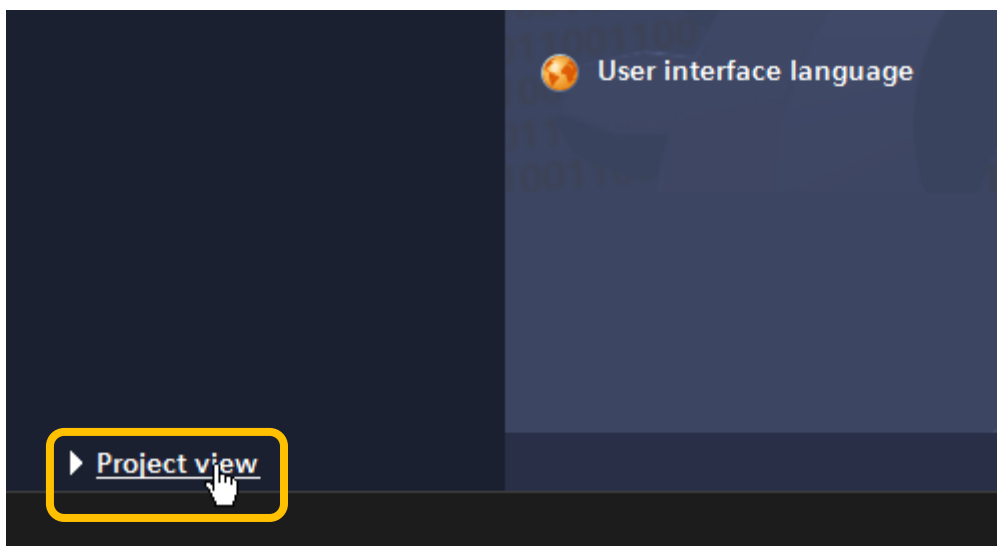
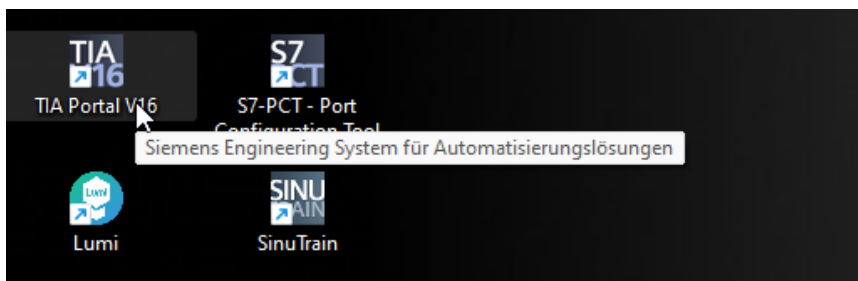
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19 Simulation release in the TIA Portal

Video: 19TIA_new_enable_Simulation

In order to work with a simulation in the TIA Portal, this simulation option must first be activated in an empty project.

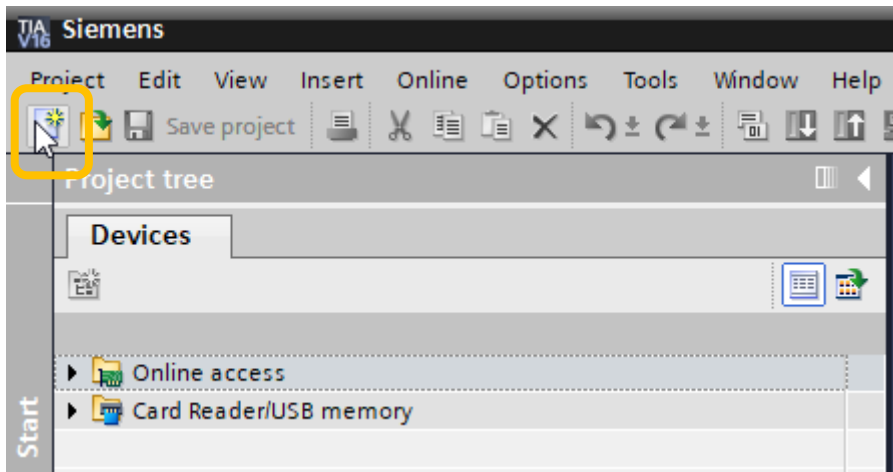


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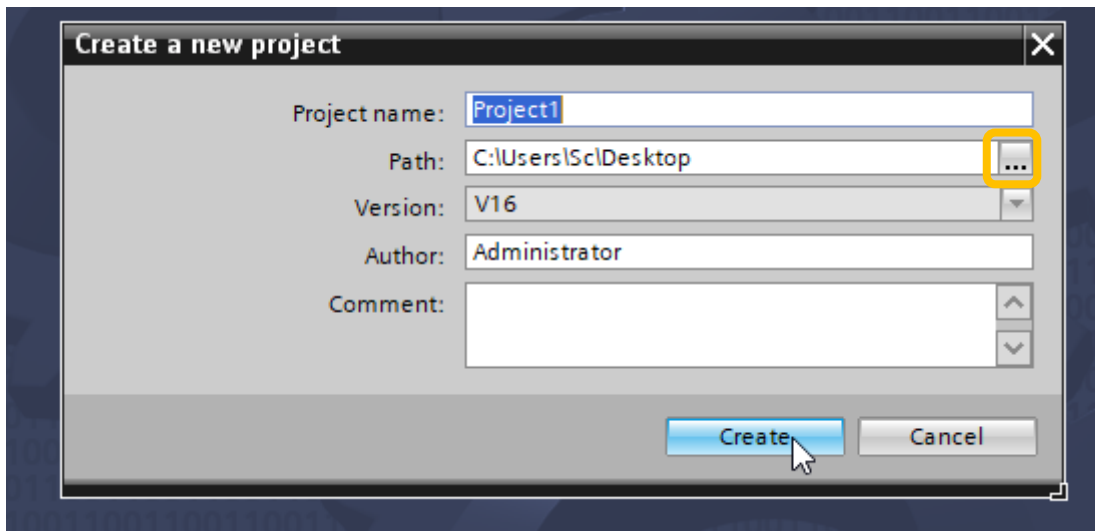
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Create empty/new project

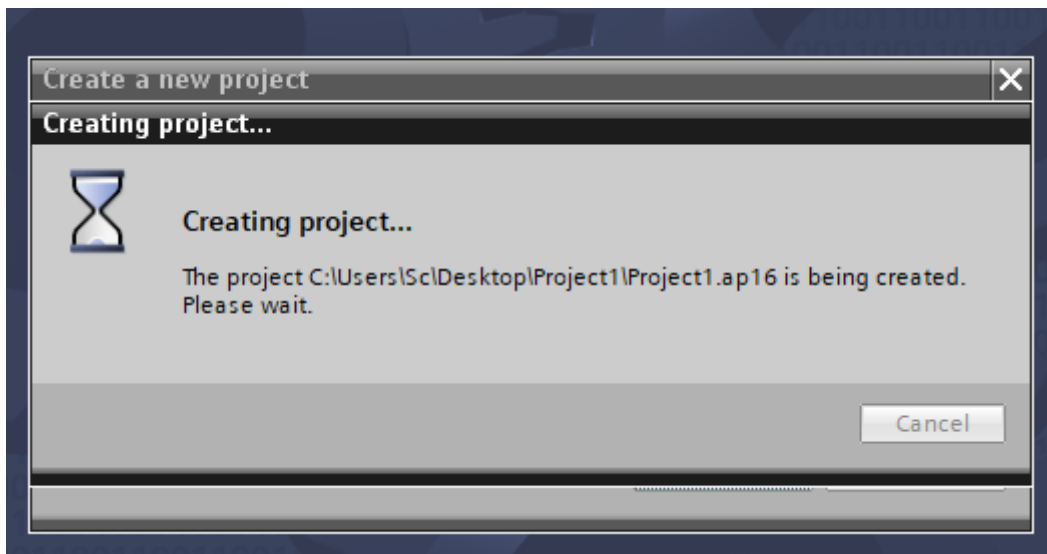
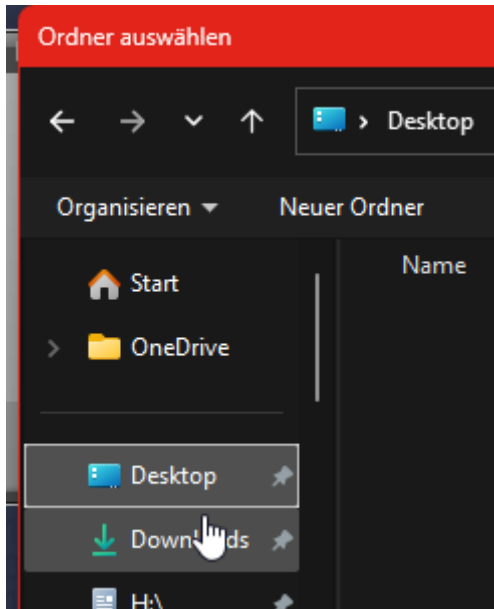


Set the path to the C:// drive (this is different in the video, please use your desktop)



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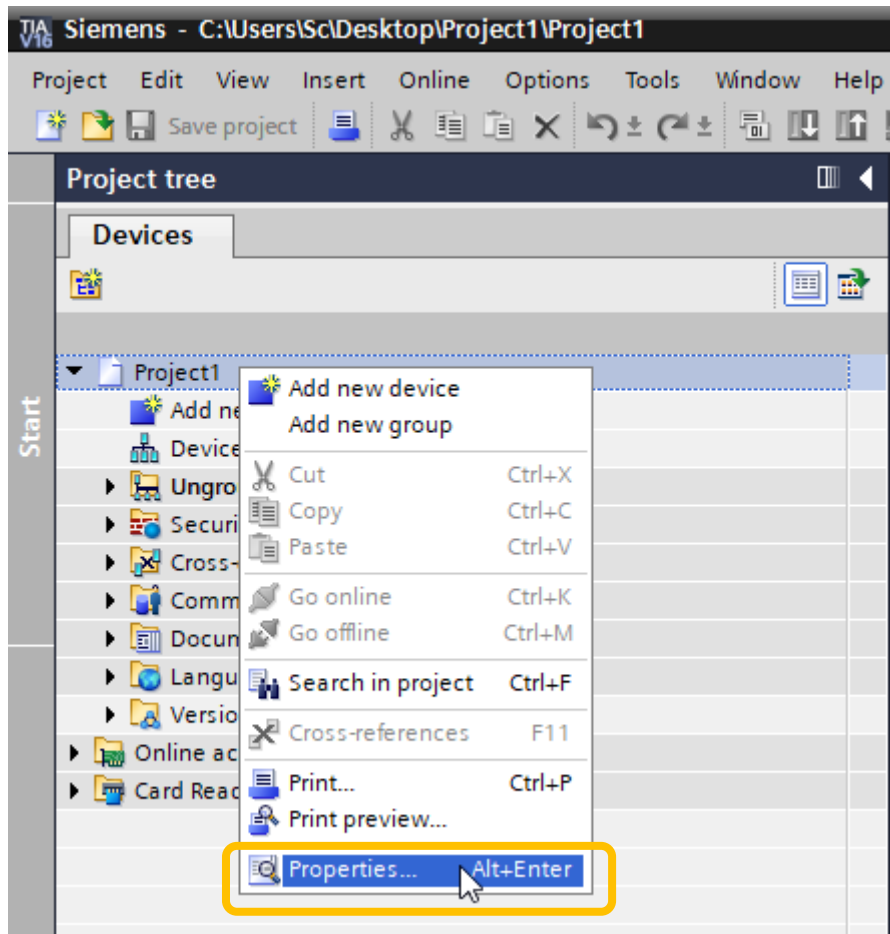


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Right-click on the project and then select Properties

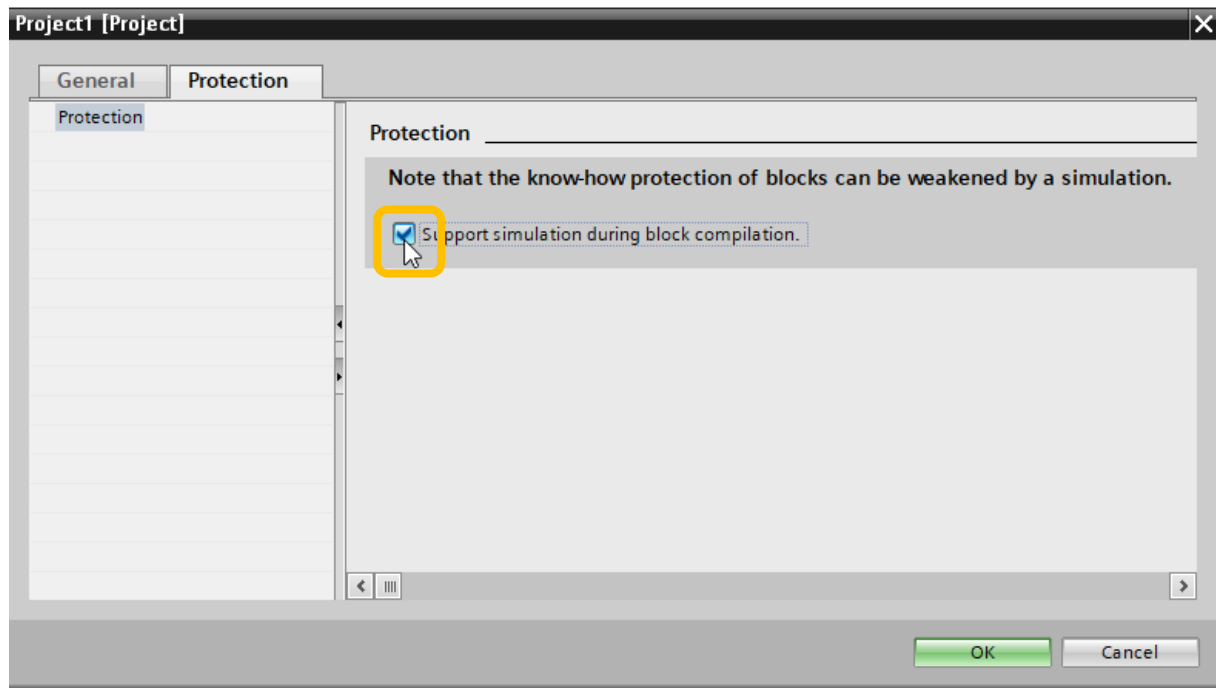


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Simulation must be activated



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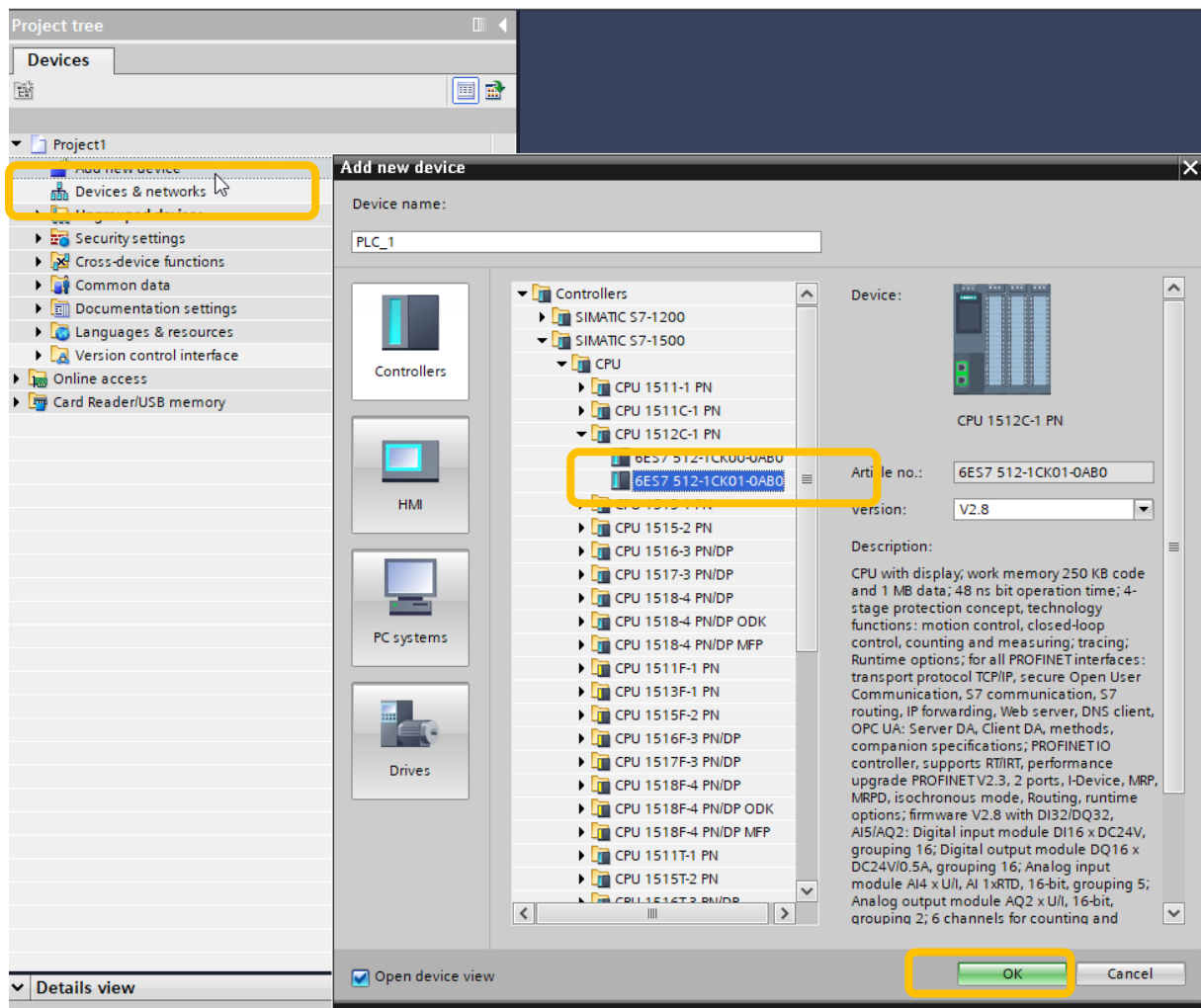


20 Create PLC hardware and integrate PLC variables

Video: 20TIA_new_PLC_Import_Variables

A hardware configuration for a PLC must be defined.

In this case, a 1500 PLC is used, as this corresponds to the reality on site.

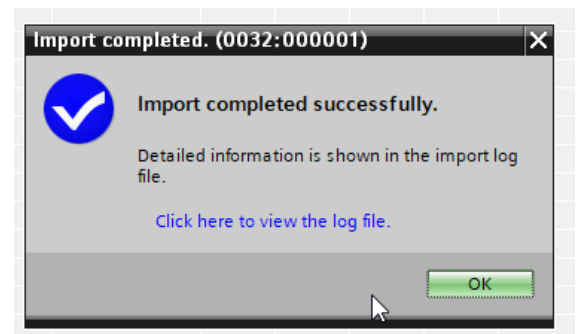
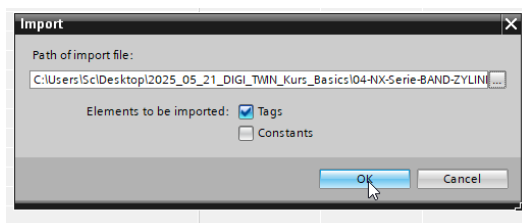
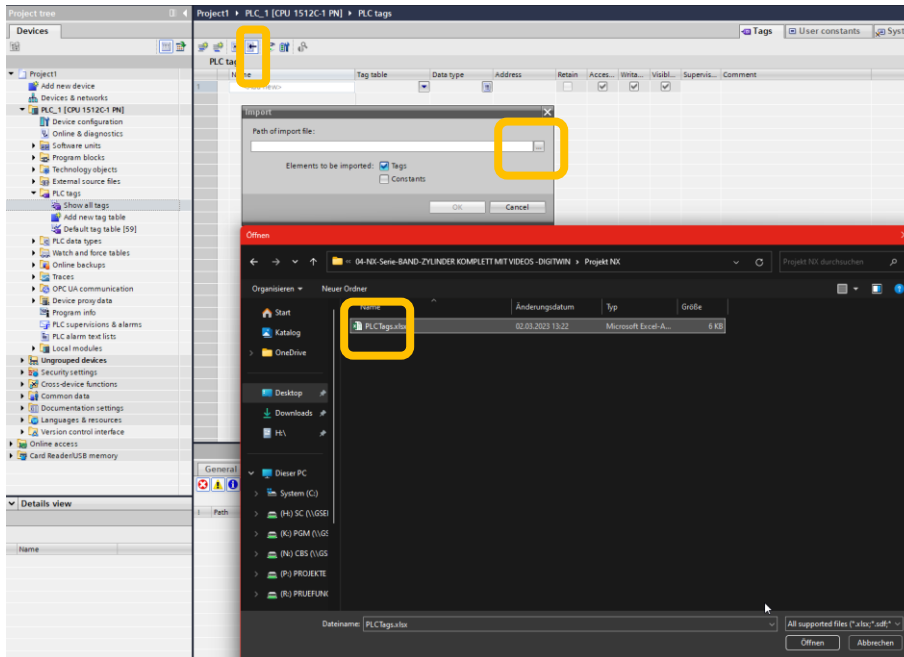


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Once the PLC has been configured, the PLC variables (PLC tags) are imported using an Excel file. The file is located in the folder – Appendix → PLC_Tags.xlsx.



Overview of the imported PLC variables.

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Project tree

Project1 ▶ PLC_1 [CPU 1512C-1 PN] ▶ PLC tags

Devices

Project1

- Add new device
- Devices & networks
- PLC_1 [CPU 1512C-1 PN]
 - Device configuration
 - Online & diagnostics
 - Software units
 - Program blocks
 - Technology objects
 - External source files
 - PLC tags
 - Show all tags
 - Add new tag table
 - Default tag table [59]
 - Variablenabelle [32]
 - PLC data types
 - Watch and force tables
 - Online backups
 - Traces
 - OPC UA communication
 - Device proxy data
 - Program info
 - PLC supervisions & alarms
 - PLC alarm text lists
 - Local modules
 - Ungrouped devices
 - Security settings
 - Cross-device functions
 - Common data
 - Documentation settings
 - Languages & resources
 - Version control interface
- Online access

PLC tags

	Name	Tag table	Data type	Address	Retain	Access...	Write...
1	xVB1	Variablenabelle	Bool	%Q4.0	☐	☒	☒
2	xVB2	Variablenabelle	Bool	%Q4.1	☐	☒	☒
3	xVB3	Variablenabelle	Bool	%Q4.2	☐	☒	☒
4	xVB4	Variablenabelle	Bool	%Q4.3	☐	☒	☒
5	xVB5	Variablenabelle	Bool	%Q4.4	☐	☒	☒
6	xVB6	Variablenabelle	Bool	%Q4.5	☐	☒	☒
7	xVB7	Variablenabelle	Bool	%Q4.6	☐	☒	☒
8	xVB8	Variablenabelle	Bool	%Q4.7	☐	☒	☒
9	xPF1	Variablenabelle	Bool	%Q5.0	☐	☒	☒
10	xPF2	Variablenabelle	Bool	%Q5.1	☐	☒	☒
11	xPF3	Variablenabelle	Bool	%Q5.2	☐	☒	☒
12	xPF4	Variablenabelle	Bool	%Q5.3	☐	☒	☒
13	xPF5	Variablenabelle	Bool	%Q5.4	☐	☒	☒
14	xPF6	Variablenabelle	Bool	%Q5.5	☐	☒	☒
15	xPF7	Variablenabelle	Bool	%Q5.6	☐	☒	☒
16	xPF8	Variablenabelle	Bool	%Q5.7	☐	☒	☒
17	xBG1	Variablenabelle	Bool	%I10.0	☐	☒	☒
18	xBG2	Variablenabelle	Bool	%I10.1	☐	☒	☒
19	xBG3	Variablenabelle	Bool	%I10.2	☐	☒	☒
20	xBG4	Variablenabelle	Bool	%I10.3	☐	☒	☒
21	xBG5	Variablenabelle	Bool	%I10.4	☐	☒	☒
22	xBG6	Variablenabelle	Bool	%I10.5	☐	☒	☒
23	xBG7	Variablenabelle	Bool	%I10.6	☐	☒	☒
24	xBG8	Variablenabelle	Bool	%I10.7	☐	☒	☒
25	xSF1	Variablenabelle	Bool	%I11.0	☐	☒	☒
26	xSF2	Variablenabelle	Bool	%I11.1	☐	☒	☒
27	xSF3	Variablenabelle	Bool	%I11.2	☐	☒	☒
28	xSF4	Variablenabelle	Bool	%I11.3	☐	☒	☒
29	xSF5	Variablenabelle	Bool	%I11.4	☐	☒	☒
30	xSF6	Variablenabelle	Bool	%I11.5	☐	☒	☒

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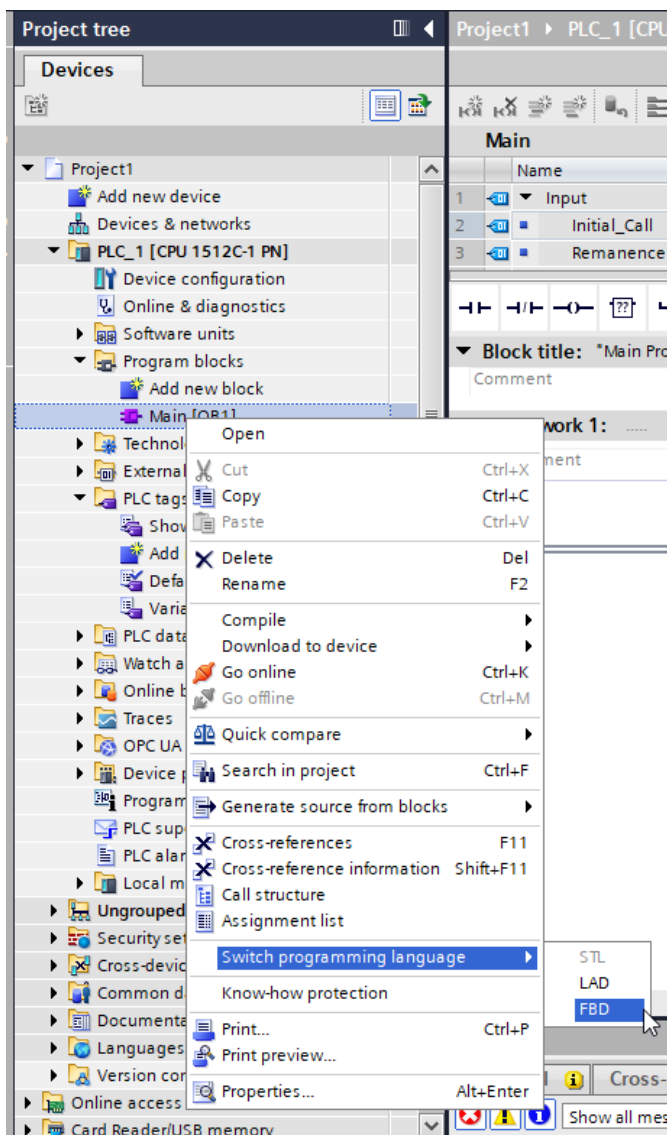
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21 Creating a function block in the TIA Portal

Video: 21TIA_New_FB

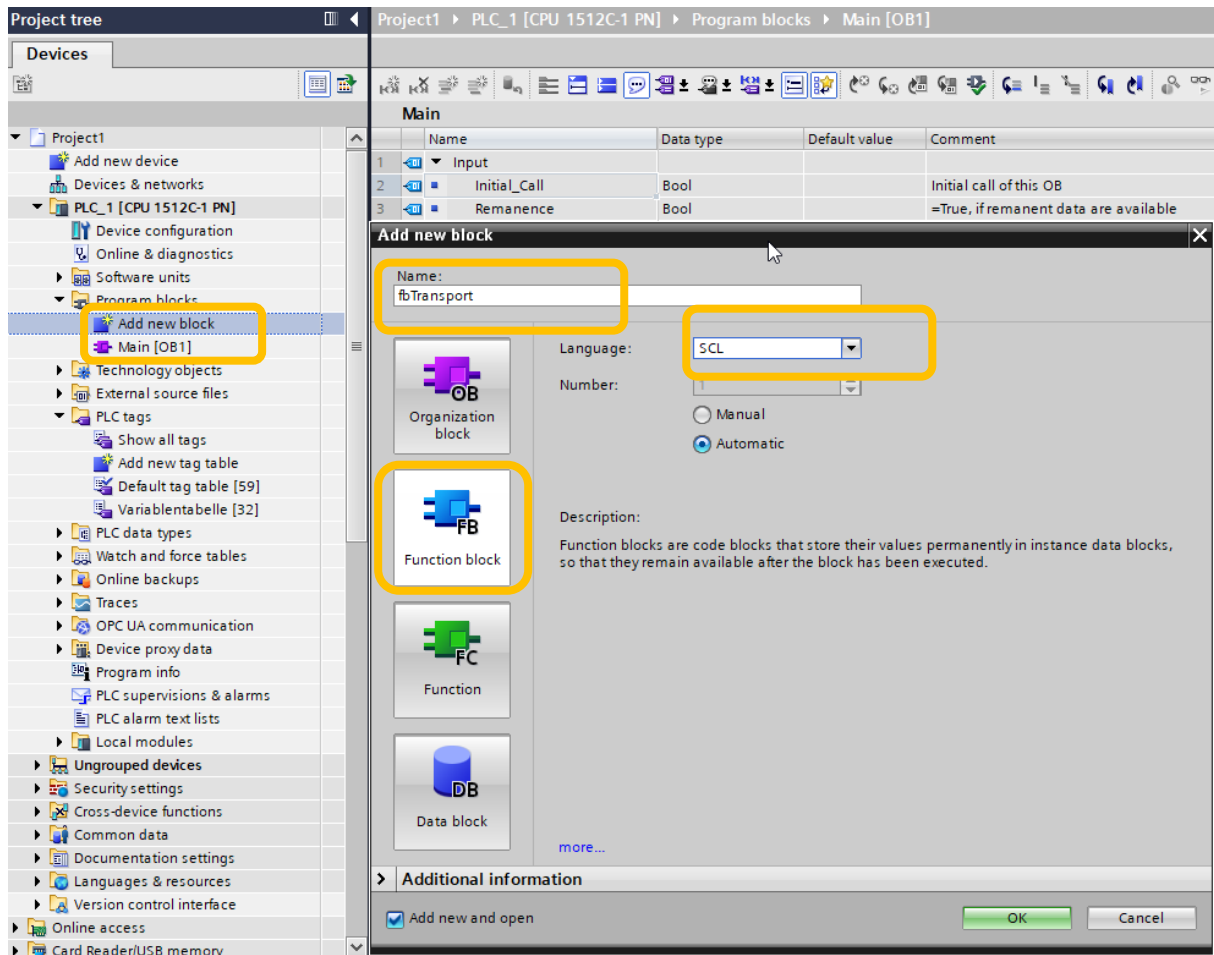
Changing the programming language in the MAIN OB1 block



A new function block is then created using the SCL programming language

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Please select Function block!

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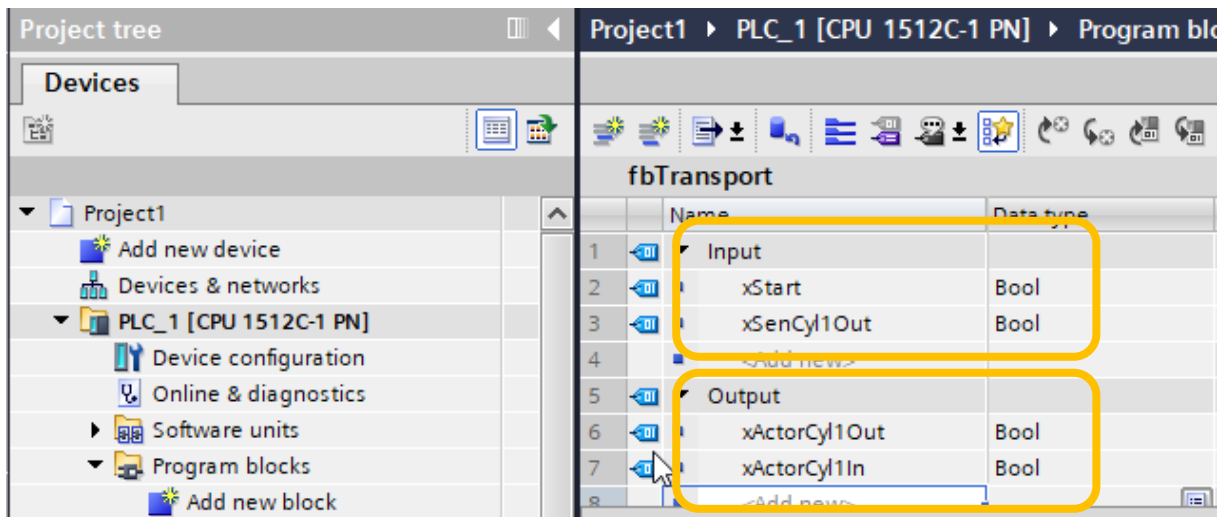
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22 Program creation in the function block

Video: 22TIA_FB_Prog

For the first test, a few input and output variables are created and used to write a small PLC program for cylinder 1.



Module 4

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Project tree

Project1

Devices

Project1

- Add new device
- Devices & networks
- PLC_1 [CPU 1512C-1 PN]
 - Device configuration
 - Online & diagnostics
 - Software units
 - Program blocks
 - Add new block
 - Main [OB1]
 - fbTransport [FB1]
 - Technology objects
 - External source files
 - PLC tags
 - Show all tags
 - Add new tag table
 - Default tag table [59]

fbTransport

	Name	Data type
1	Input	
2	xStart	Bool
3	xSenCyl1Out	Bool
4	<Add new>	
5	Output	
6	xActorCyl1Out	Bool
7	xActorCyl1In	Bool
8	<Add new>	

IF... CASE... FOR... WHILE... (*...*) REGION

```
1 //Cylinder 1 in Out Position
2 #xActorCyl1Out := #xStart;
3
4 //Cylinder 1 in In Position
5 #xActorCyl1In := #xSenCyl1Out;
6
```


Module 4

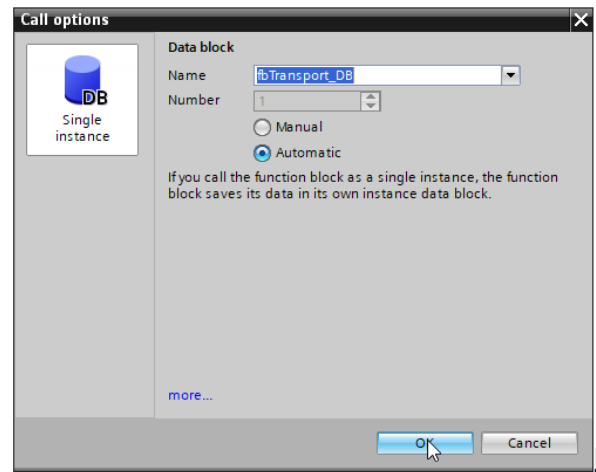
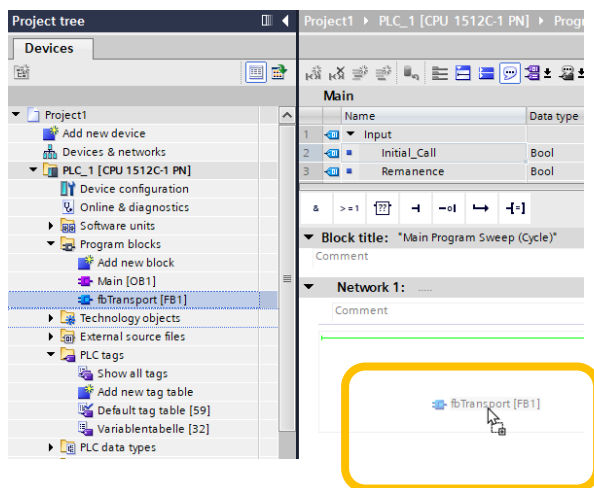
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23 Call the FB in Main OB1 and save the program

Video: 23TIA_Prog_Save

In MAIN OB1, the variables of the function block are linked to the PLC variables (PLC tags). First, the function block must be dragged and dropped into MAIN OB1.



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Project tree

Project1 ▶ PLC_1 [CPU 1512C-1 PN] ▶ Program blocks ▶ Main [OB1]

Devices

- PLC_1 [CPU 1512C-1 PN]
 - Device configuration
 - Online & diagnostics
 - Software units
 - Program blocks
 - Add new block
 - Main [OB1]
 - fbTransport [FB1]
 - fbTransport_DB [DB1]
 - Technology objects
 - External source files
 - PLC tags
 - Show all tags
 - Add new tag table
 - Default tag table [59]
 - Variablen-tabelle [32]
 - PLC data types
 - Watch and force tables

Details view

Name	Dat...	Details	Comment
xBG1	Bool	%I10.0	
xBG2	Bool	%I10.1	
xBG3	Bool	%I10.2	
xBG4	Bool	%I10.3	
xBG5	Bool	%I10.4	
xBG6	Bool	%I10.5	
xBG7	Bool	%I10.6	
xBG8	Bool	%I10.7	
xMB1	Bool	%Q4.0	
xMB2	...	%...	
xMB3	Bool	%Q4.2	

Main

Name	Data type	Default value	Comment
1	Input		
2	Initial_Call	Bool	Initial ca
3	Remanence	Bool	=True, if

Block title: "Main Program Sweep (Cycle)"

Network 1:

Comment

Network 2:

Comment

General Cross-references Compile Syntax

The diagram shows a function block 'fbTransport' with inputs 'xStart' (from %I10.1) and 'xSenCyl1Out' (from %I10.1). It has outputs 'xActorCyl1Out' (to %Q4.1) and 'xActorCyl1In' (to %Q4.0). The block is connected to a data block 'fbTransport_DB'.

Module 4

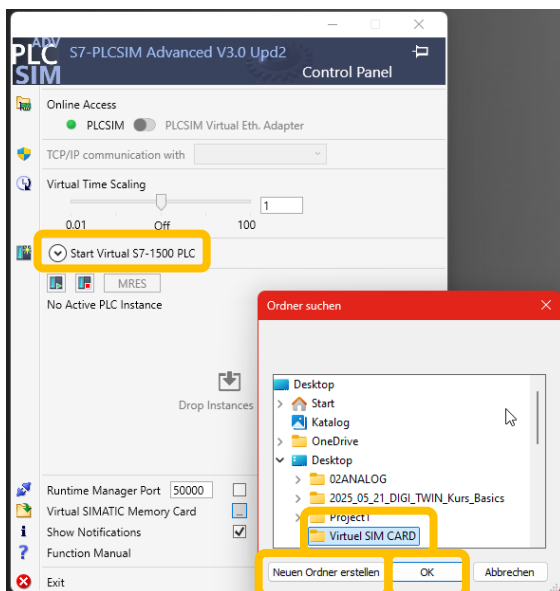
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24 Creating a new simulation instance in PLCSim Advanced

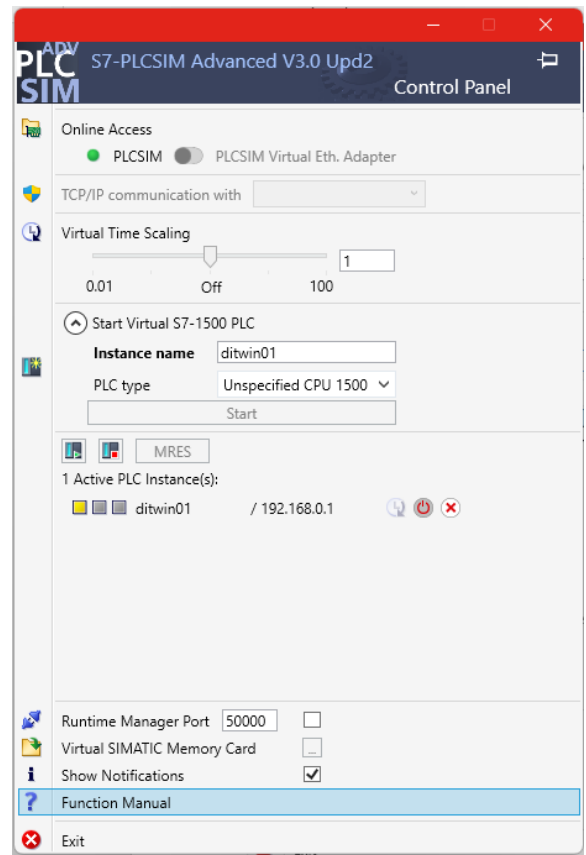
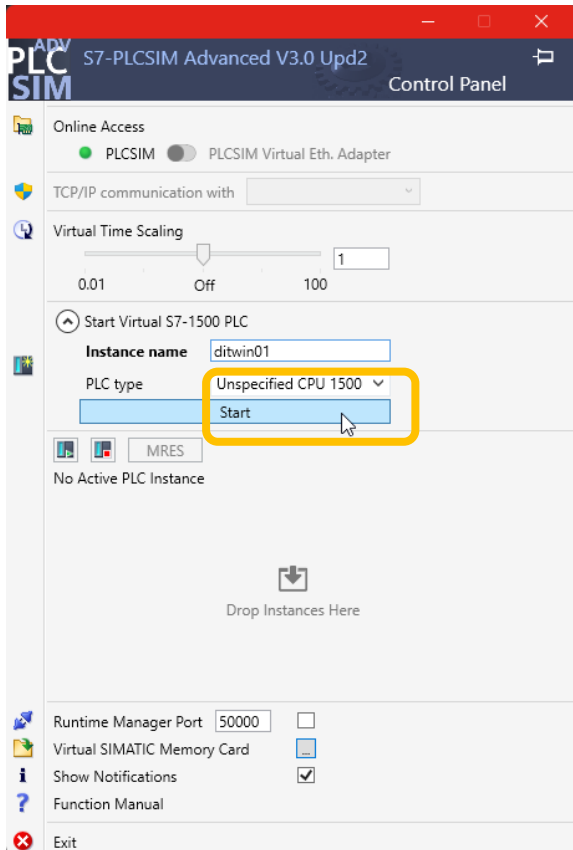
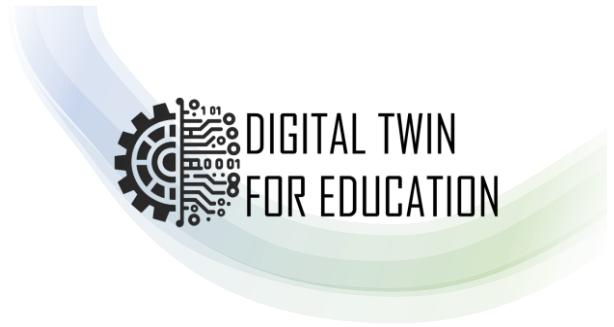
Video: 24_Sim_New_Inst

A virtual soft PLC can be created by starting the PLC Sim Advanced software. This controller, named ditwin01, is used to load the current PLC.



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Module 4

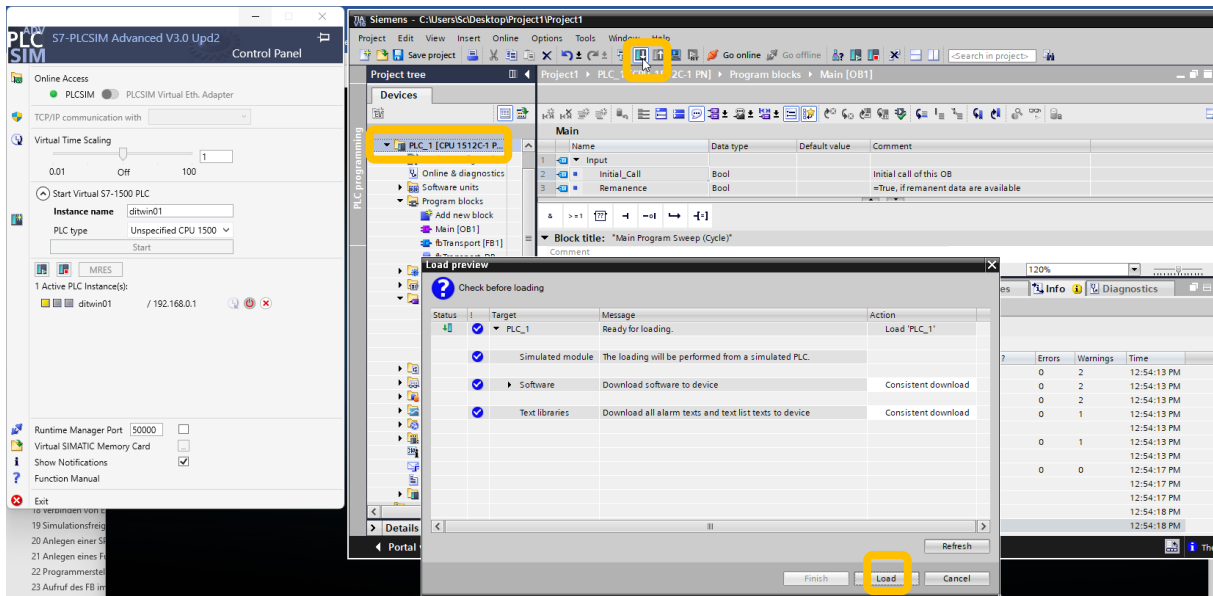
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25 Load TIA program in PLC Sim

Video: 25_TIA_Sim_Transfer

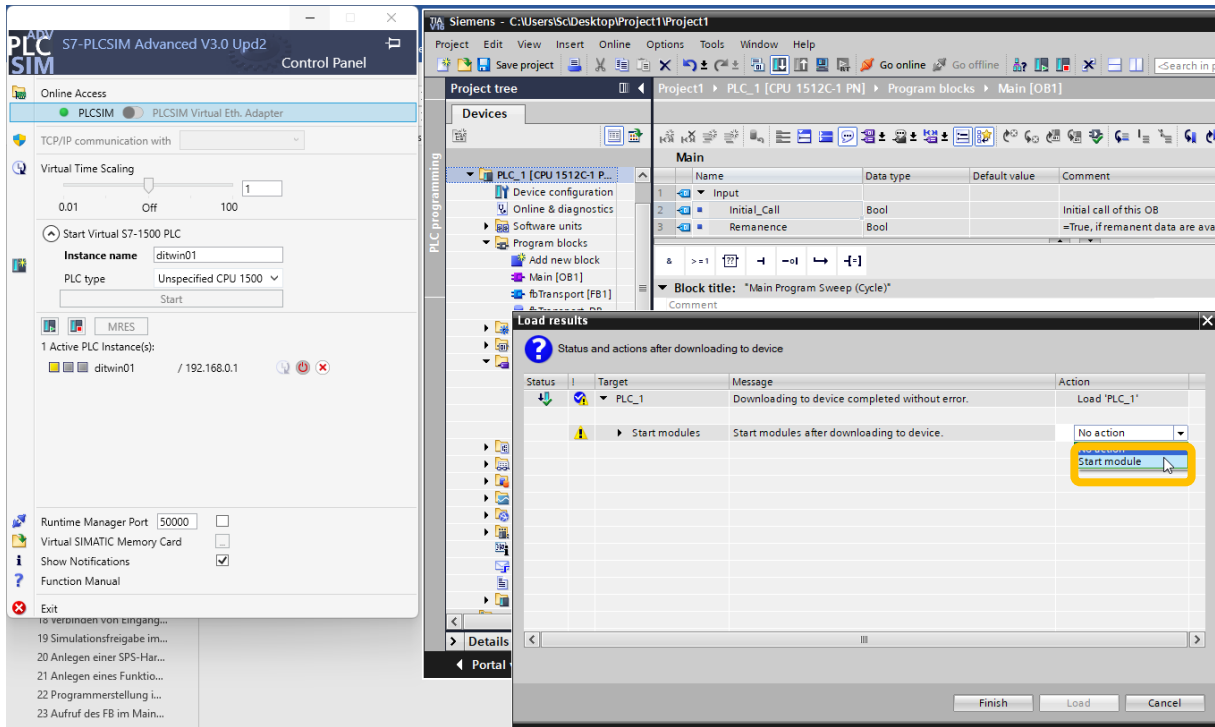
The current PLC program can now be loaded into PLC SIM Advanced.



When the module is started, the PLC changes its status from Stop to Start and the LED turns green.

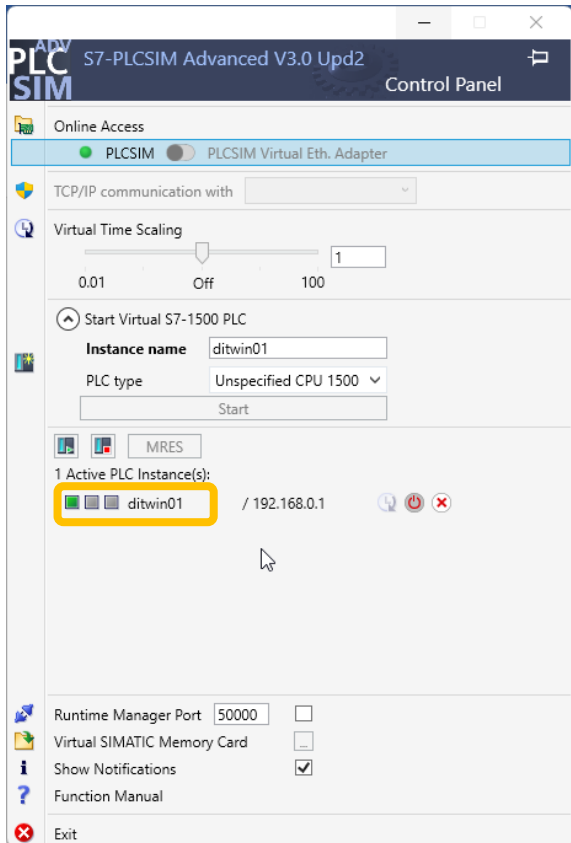
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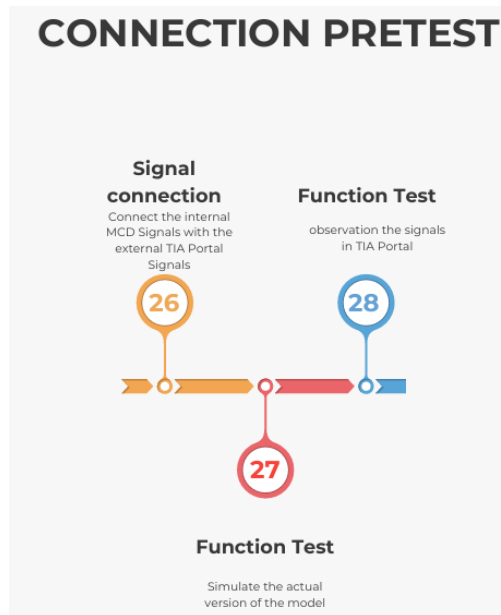
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Module 4

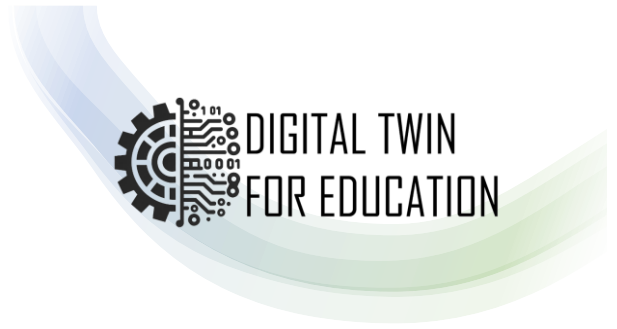
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In this small section we are making some adjustments in NX and we run the test program.

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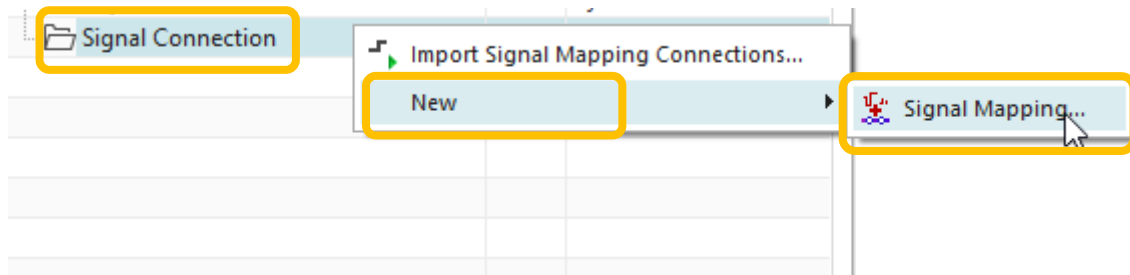
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26 Creating signal connections in MCD

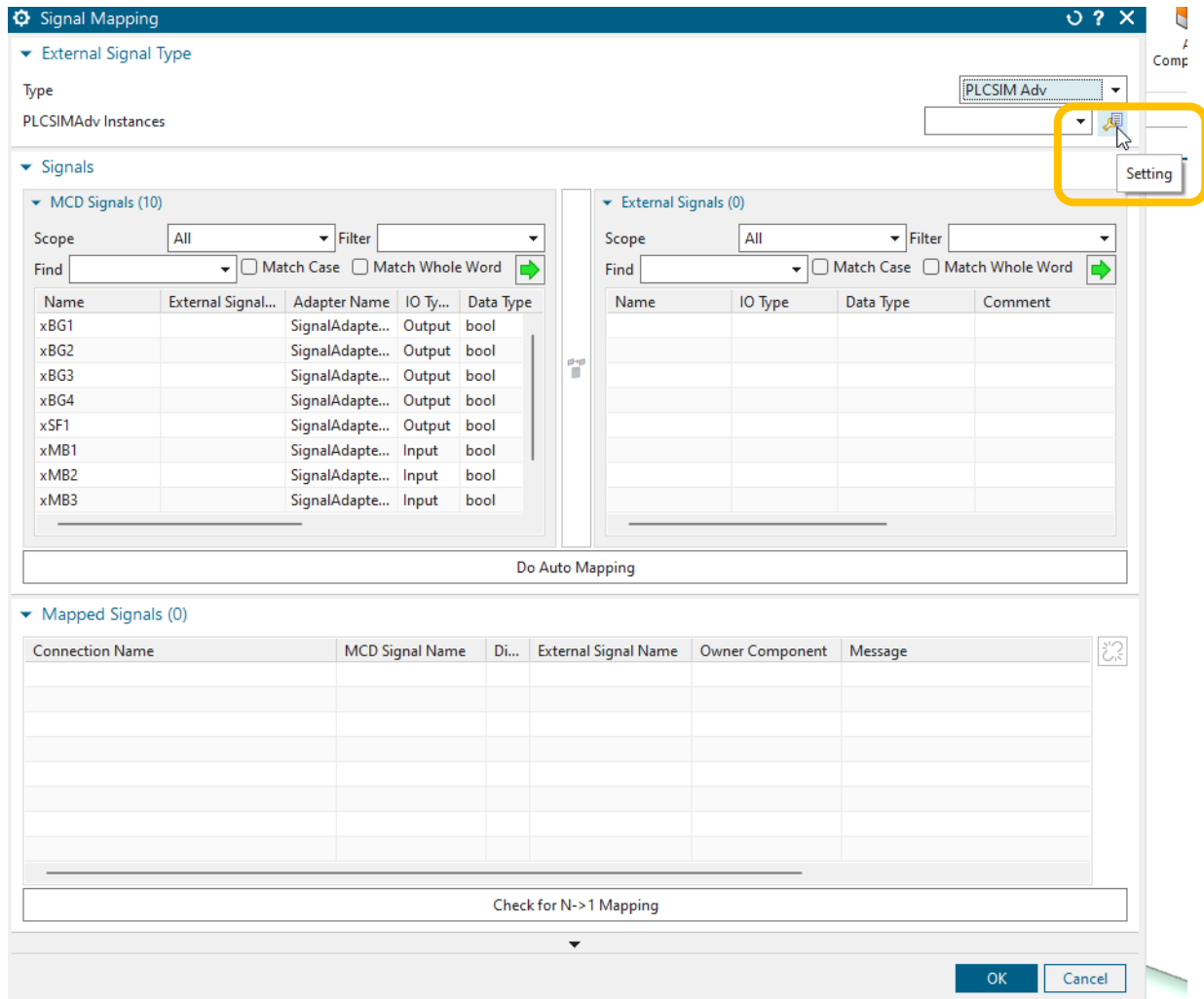
Video: 26_NX_New_Signal_Conn

The simulation level is then ready for operation and the signal connections in Siemens NX MCD must be created.



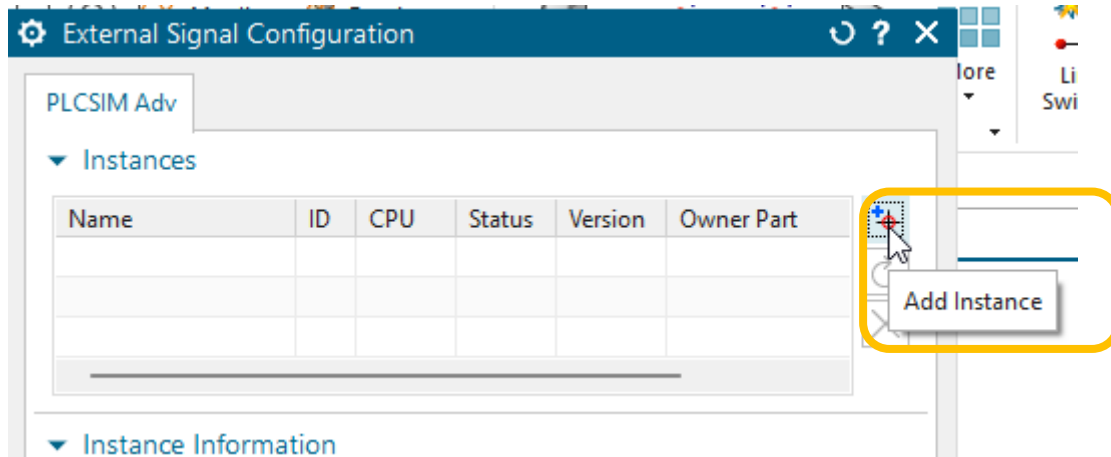
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Module 4

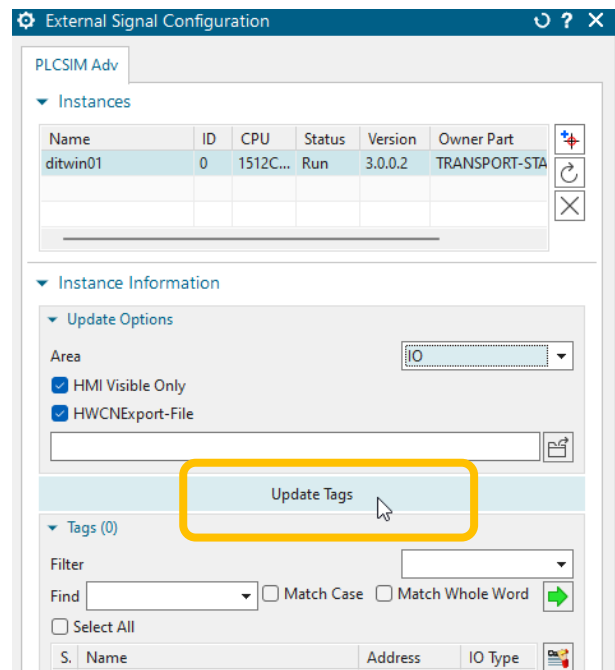
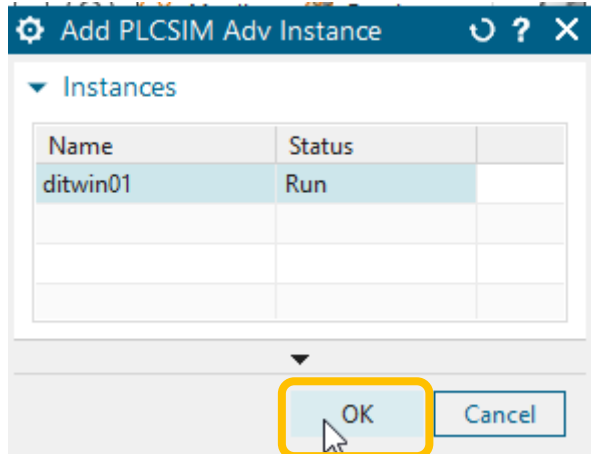
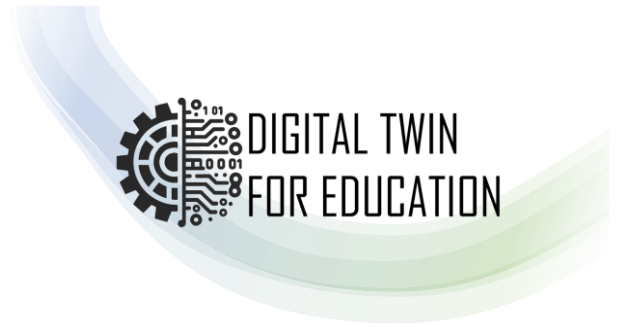
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In the signal connections, the soft PLC from PLCSIM Advanced is created as an instance and linked.

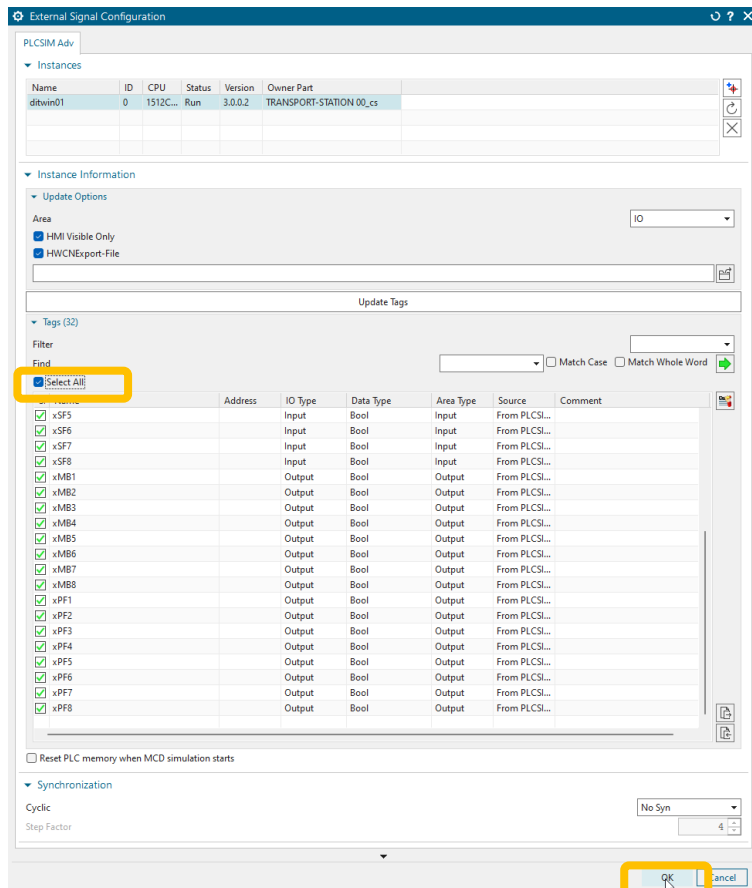
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Module 4

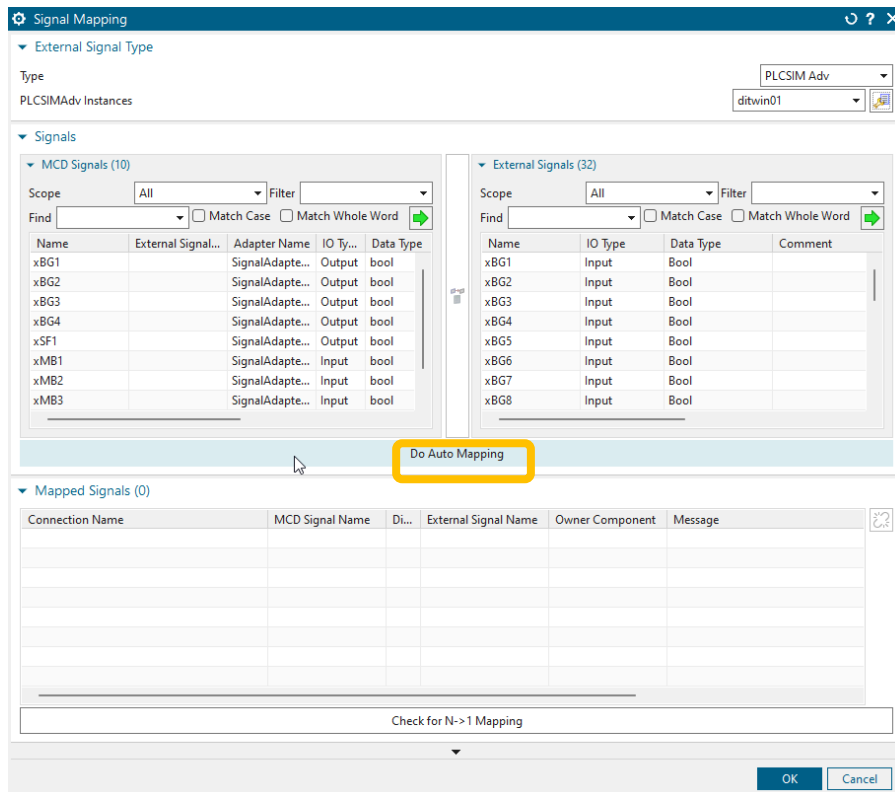
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Select all variables and then select automatic assignment. The automatic assignment can be performed successfully thanks to the identical naming.

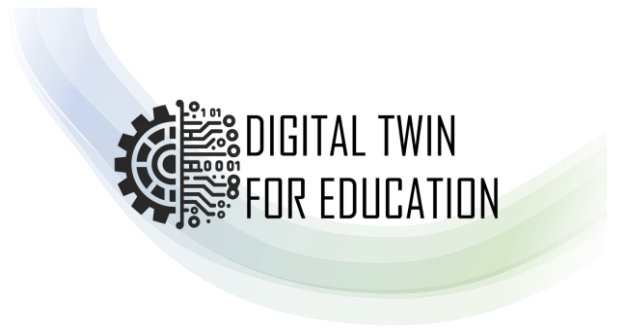
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27 Temporary storage and testing of the software status in NX

Video: 27_NX_Save_Test

Video: 27_TIA_Observe

Testing and observation allow the current status to be simulated and checked.

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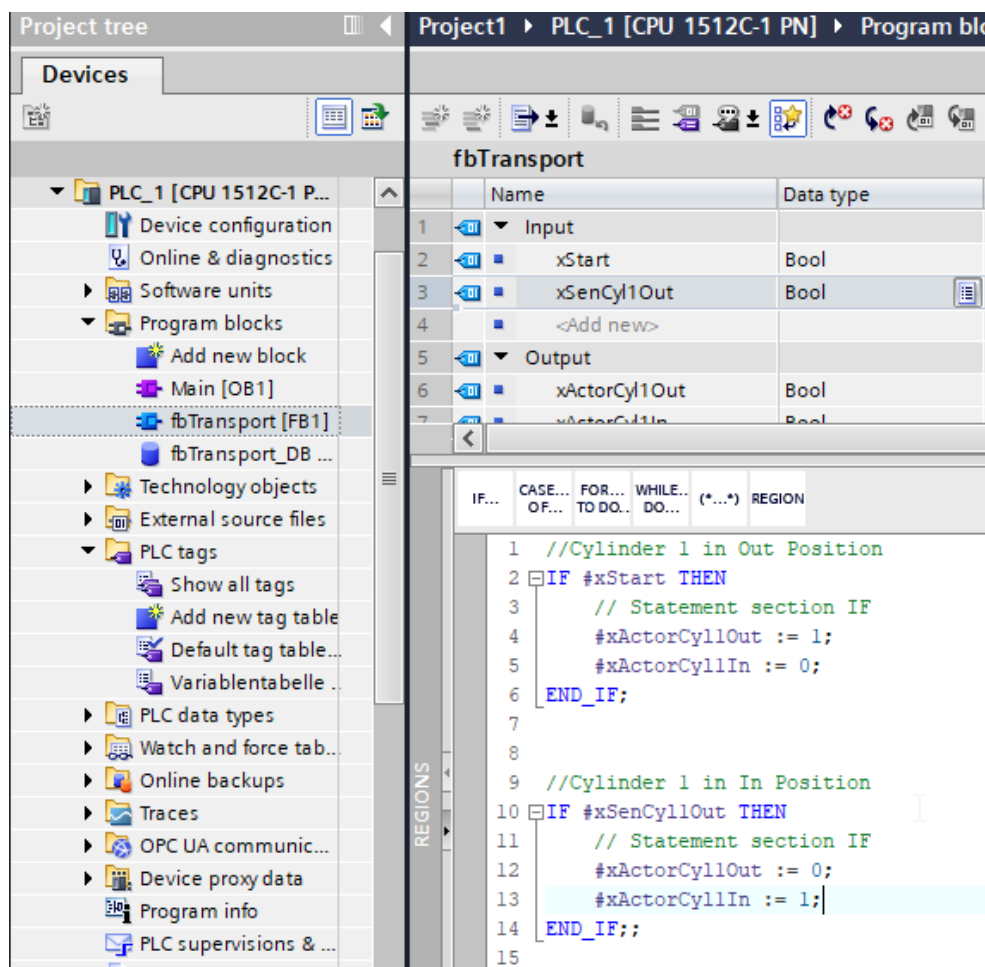
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28 Testing the software status in the TIA Portal

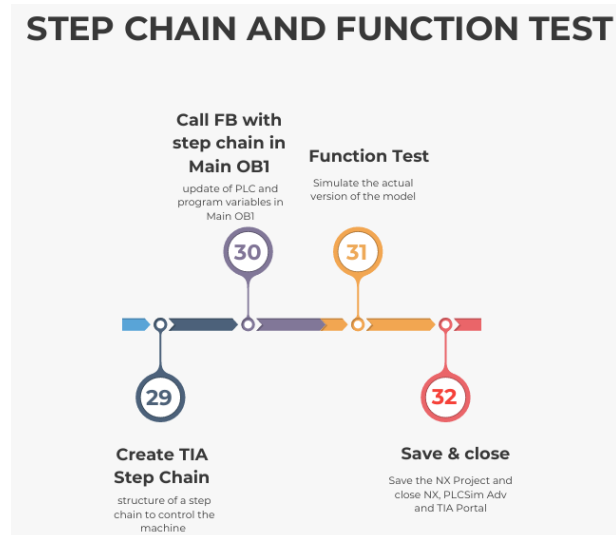
Video: 27_TIA_Test

The current function block is tested in conjunction with NX MCD and PLCSIM. The variables can also be monitored in observation mode.



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Now we are able to write a „step- chain“ program in TIA Portal and test it with our digital twin model in NX MCD.

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29 Creation of a step chain program

Video: 29_TIA_Step_Chain

In the next step, the small PLC program for cylinder 1 will be overwritten and replaced by a more comprehensive control program with a step chain.

To do this, new variables must be implemented in the function block in the inputs and outputs area. In addition, the step number with the designation **istep**, which has the default value 0, is added to the static variables area.

fbTransport								
	Name	Data type	Default value	Retain	Accessible f...	Write...	Visible in ...	Setpoint
1	Input							
2	xStart	Bool	false	Non-retain	☒	☒	☒	☐
3	xSenCyl1Out	Bool	false	Non-retain	☒	☒	☒	☐
4	xSenCyl1In	Bool	false	Non-retain	☒	☒	☒	☐
5	xSenCyl2Out	Bool	false	Non-retain	☒	☒	☒	☐
6	xSenCyl2In	Bool	false	Non-retain	☒	☒	☒	☐
7	<Add new>				☐	☐	☐	☐
8	Output							
9	xActorCyl1Out	Bool	false	Non-retain	☒	☒	☒	☐
10	xActorCyl1In	Bool	false	Non-retain	☒	☒	☒	☐
11	xActorCyl2Out	Bool	false	Non-retain	☒	☒	☒	☐
12	xActorCyl2In	Bool	false	Non-retain	☒	☒	☒	☐
13	xConveyorOn	Bool	false	Non-retain	☒	☒	☒	☐
14	<Add new>				☐	☐	☐	☐
15	Static							
16	<Add new>				☐	☐	☐	☐
17	istep	Int	0	Non-retain	☒	☒	☒	☐
18								

A possible implementation of the step chain in SCL could look like the screenshot below.

```
IF... CASE... FOR... WHILE... ("...") REGION
OF... TO DO... DO...

1 CASE #istep OF
2 0:
3 IF #xStart THEN // Statement section case 1
4 #istep := #istep + 1;
5 END_IF;
6 1:
7 IF #xSenCyl1Out THEN // Statement section case 1
8 #istep := #istep + 1;
9 END_IF;
10 2:
11 IF #xSenCyl1In THEN // Statement section case 1
12 #istep := #istep + 1;
13 END_IF;
14 3:
15 IF #xSenCyl2Out THEN // Statement section case 1
16 #istep := #istep + 1;
17 END_IF;
18 4:
19 IF #xSenCyl2In THEN // Statement section case 1
20 #istep := 0;
21 END_IF;
22 END_CASE;
23
```

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30 Control of the outputs of the step chain program

Video: 30_TIA_New_Prog_Chain

After the advance conditions were defined in the previous step, the control of the outputs is now defined in the program.

To do this, only the step numbers are assigned to the individual outputs and connected using a basic logical OR (OR) link.

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fbTransport

	Name	Data type	Default value	Retain	Accessible f...	Writa...	V
1	Input				☐	☐	
2	xStart	Bool	false	Non-retain	☒	☒	
3	xSenCyl1Out	Bool	false	Non-retain	☒	☒	

IF... CASE... OF... FOR... TO DO... WHILE... DO... (*...*) REGION

```
1 CASE #iStep OF
2   0:
3     IF #xStart THEN // Statement section case 1
4       #iStep := #iStep + 1;
5     END_IF ;
6   1:
7     IF #xSenCyl1Out THEN // Statement section case 1
8       #iStep := #iStep + 1;
9     END_IF;
10  2:
11   IF #xSenCyl1In THEN // Statement section case 1
12     #iStep := #iStep + 1;
13   END_IF;
14  3:
15   IF #xSenCyl2Out THEN // Statement section case 1
16     #iStep := #iStep + 1;
17   END_IF;
18  4:
19   IF #xSenCyl2In THEN // Statement section case 1
20     #iStep := 0;
21   END_IF;
22
23 END_CASE;
24
25 //Controlling the outputs
26 #xActorCyl1Out := (#iStep = 1);
27 #xActorCyl1In := (#iStep = 0) OR (#iStep = 2) OR (#iStep = 3) OR (#iStep = 4);
28 #xActorCyl2Out := (#iStep = 3);
29 #xActorCyl2In := (#iStep = 0) OR (#iStep = 1) OR (#iStep = 2) OR (#iStep = 4);
30 #xConveyorOn := (#iStep = 4);
31
```

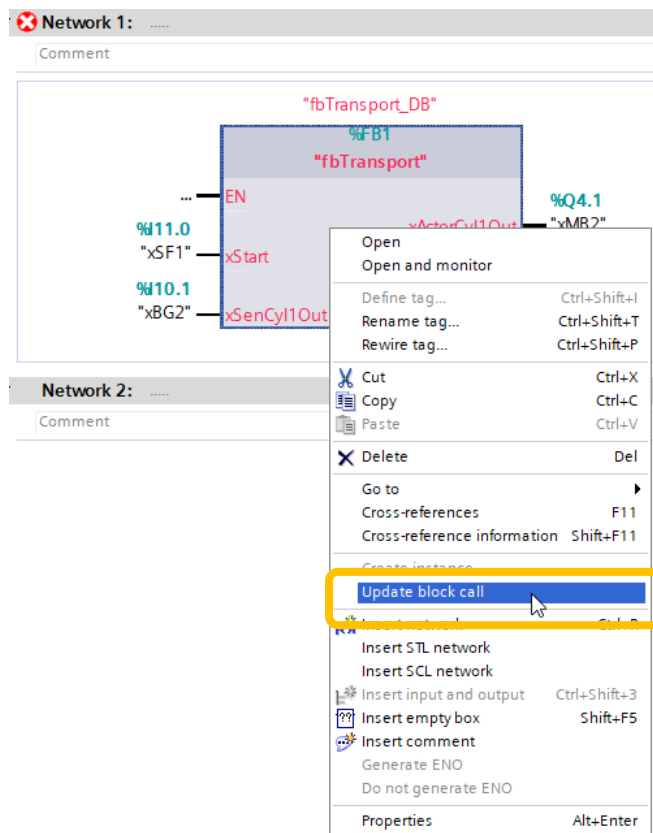
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The adjustments in the function block also require adjustments to be made in the MAIN OB1 block with regard to variable assignment.

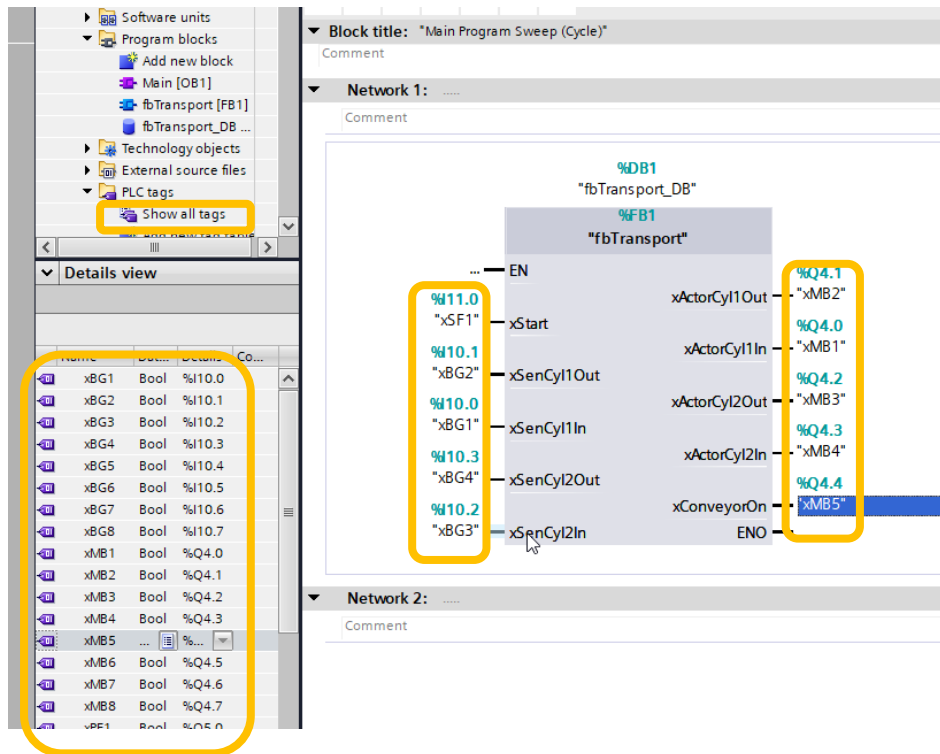
To do this, the content in MAIN OB1 must first be updated so that the PLC variables can then be reassigned.



Simply click on Show all tags once and assign them to MAIN OB1 using drag & drop.

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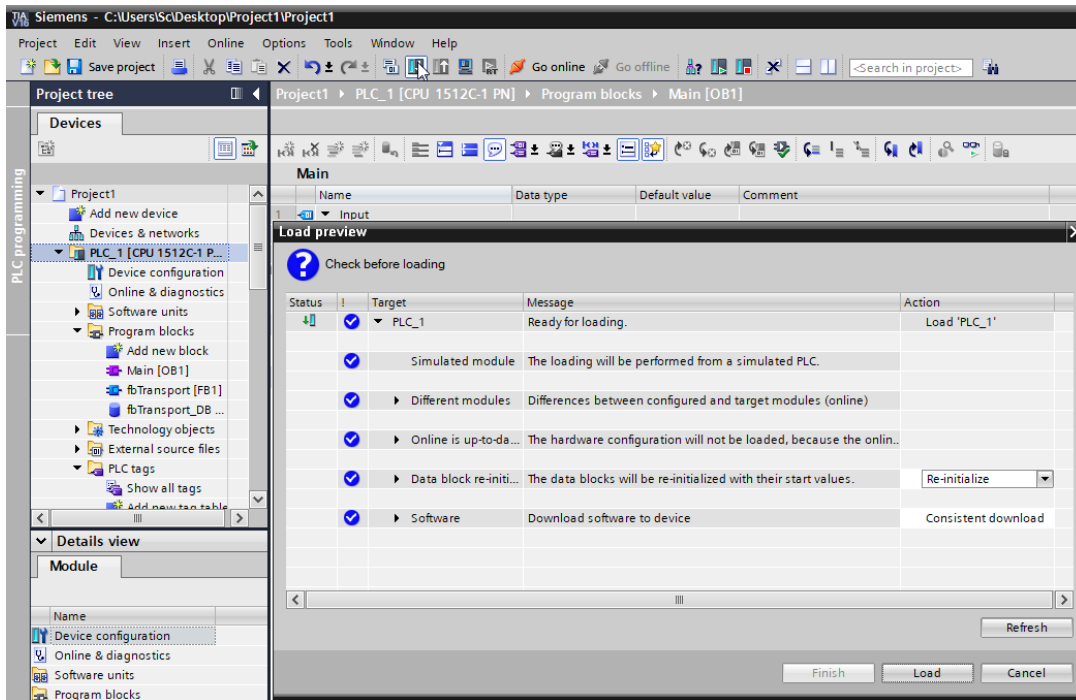


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The current software version can then be reloaded from the TIA Portal into the soft PLC in PLCSIM Advanced.



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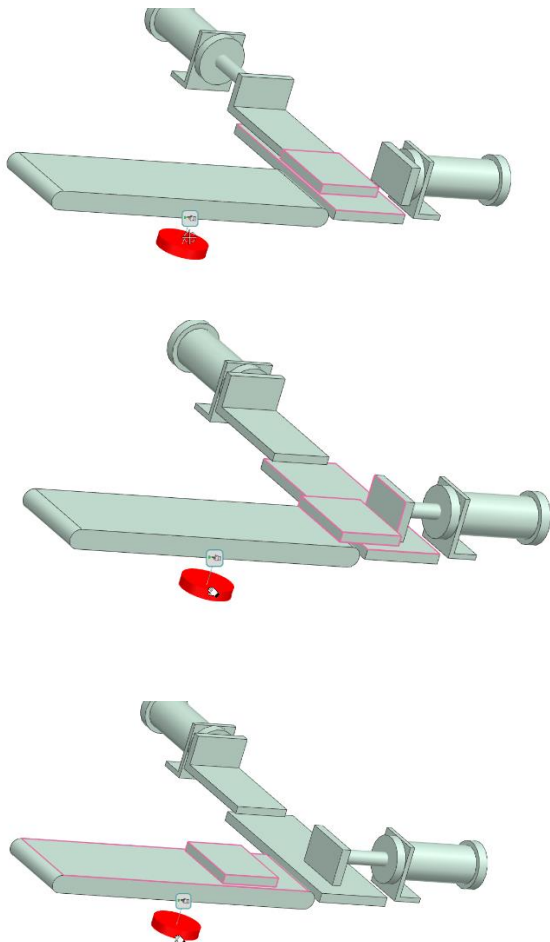
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31 Testing the software version with NX

Video: 31_NX_Prog_Chain_Test

Finally, the newly programmed step chain can be tested with the NX model. To do this, first start the simulation (RUN) and press the Start button.



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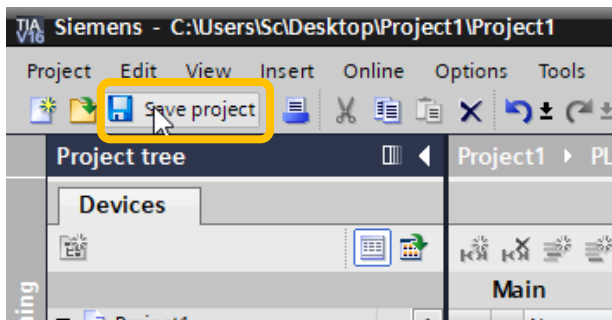
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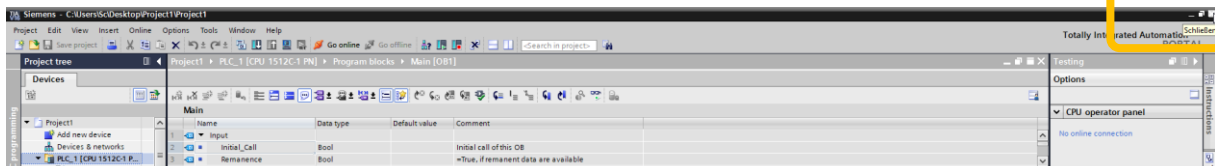
32 Save status and close entire project

Video: 32_Save_Close_All

Finally, all project statuses should be saved so that variations and adjustments can be made afterwards.



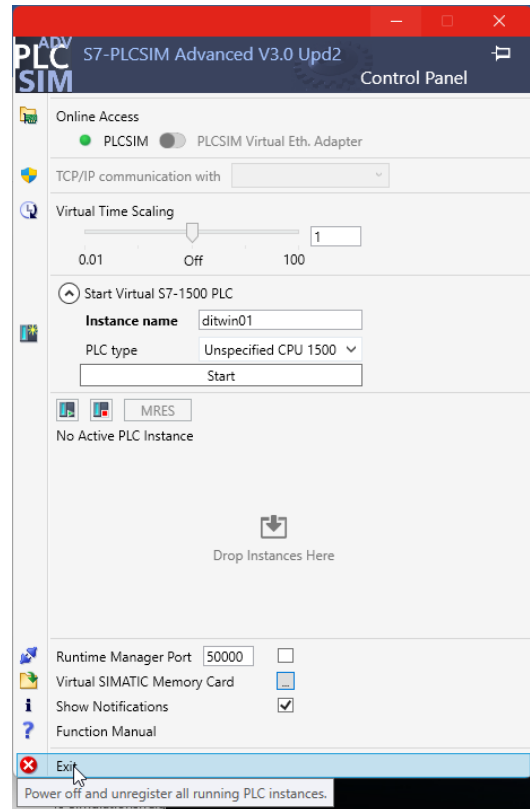
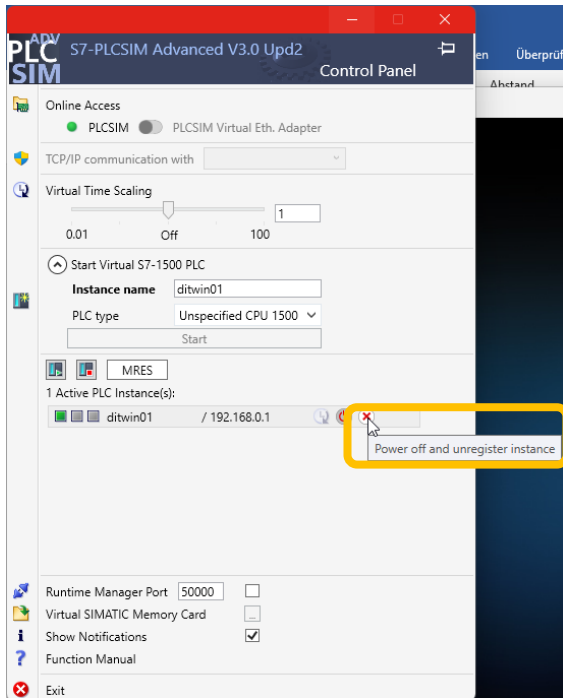
The TIA Portal project can then be closed.



To close PLC SIM Advanced properly, it is best to proceed as shown.

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